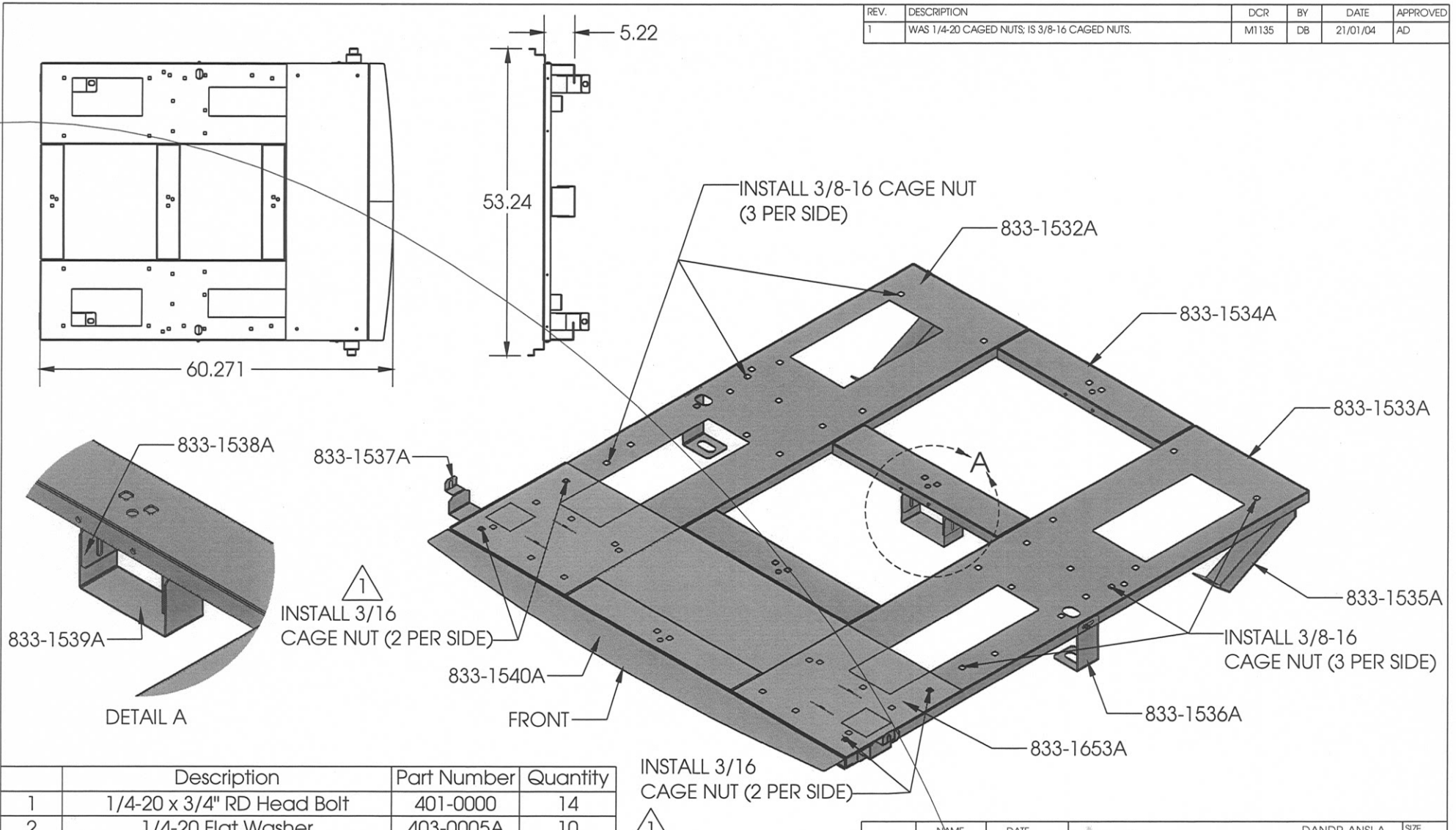
REV.	DESCRIPTION	DCR	BY	DATE	APPROVED
1	WAS 1/4-20 CAGED NUTS; IS 3/8-16 CAGED NUTS.	M1135	DB	21/01/04	AD



	Description	Part Number	Quantity
1	1/4-20 x 3/4" RD Head Bolt	401-0000	14
2	1/4-20 Flat Washer	403-0005A	10
3	1/4-20 Nyloc Nut	422-0009	4
4	1/4-20 Lock Washer	403-0004	6
5	10-32 x 1/2" RD Head Bolt	401-0053	12
6	#10 Flat Washer	403-0007A	12
7	#10 Lock Washer	403-0010	12
8	#10 Nyloc Nut	422-0004	4
9	Fender Washer	413-0032	4
10	3/8-16 x 3/4" RD HEAD BOLT	401-0042	6
11	3/8 FLAT WASHER	403-0008	6
12	3/8 LCOK WASHER	403-0012	6

	NAME	DATE	
DRAWN	DB	07DEC20	DANDR-ANSI-A REV2 APRIL 1,2009 — SIZE A
CHECKED	AD	07DEC20	Path: M:\MECH_DATA\933 Storage Drawers\933-0141A - 2018 Ford Expedition Max Subf File: 933-0141A Date: September 21, 2023 12:35:26 PM

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DESCRIPTION:
2018 EXPEDITION MAX SUBFRAME

MFG. NO. 933-0141A | CATALOG. NO. XXX

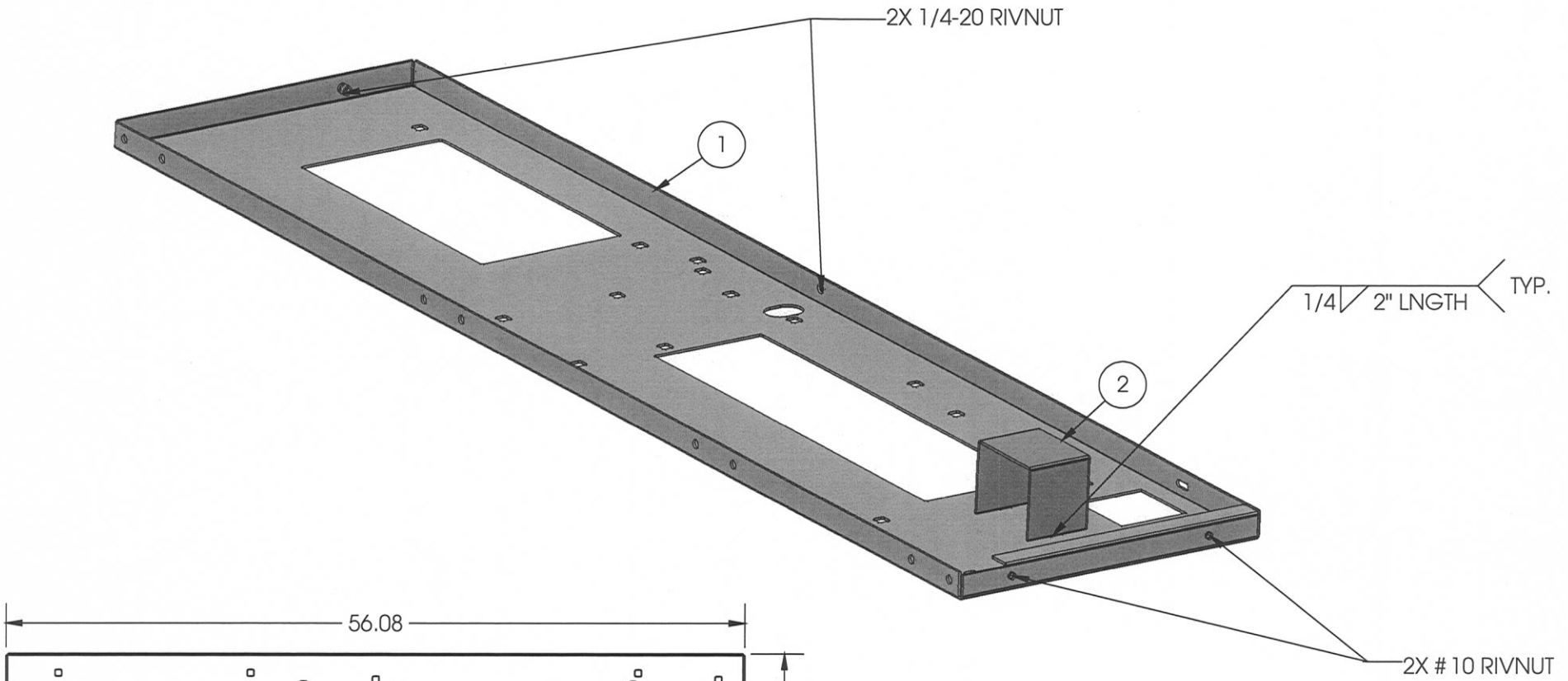
USED ON:

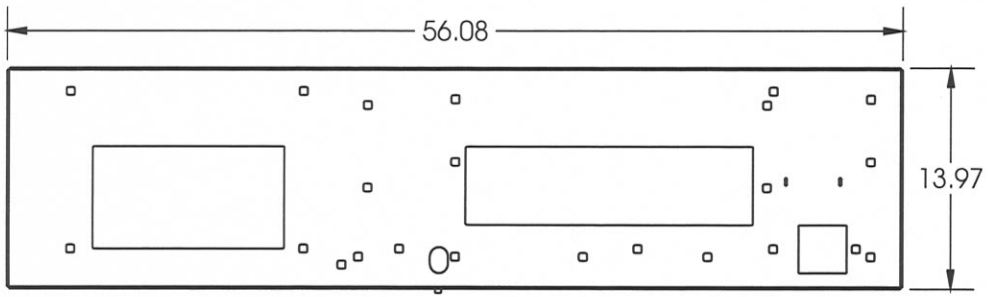
SHEET 1 OF 1

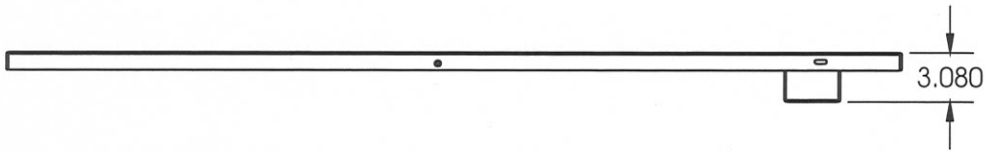
FINISH: BMW | MATERIAL: N/A | REV. 1

ITEM NO.	PART NUMBER	QTY.
1	DSSide-1532A	1
2	frnt-supp-brckt-0129A	1

REV.	DESCRIPTION	DCR	BY	DATE	APPROVED







	NAME	DATE
DRAWN	DB	04DEC20
CHECKED	AD	04DEC20

D&R ELECTRONICS CO. LTD. DANDR-ANSI-A REV2 APRIL 1,2009 SIZE A

Path: M:\MECH_DATA\933 Storage Drawers\933-0141A - 2018 Ford Expedition Max Subt
File: 833-1532A
Date: May 29, 2023 10:38:43 AM

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DESCRIPTION:

DS Side Support Plate

MFG. NO. **833-1532A**

CATALOG. NO. XXX

USED ON: 933-0141A

SHEET 1 OF 1

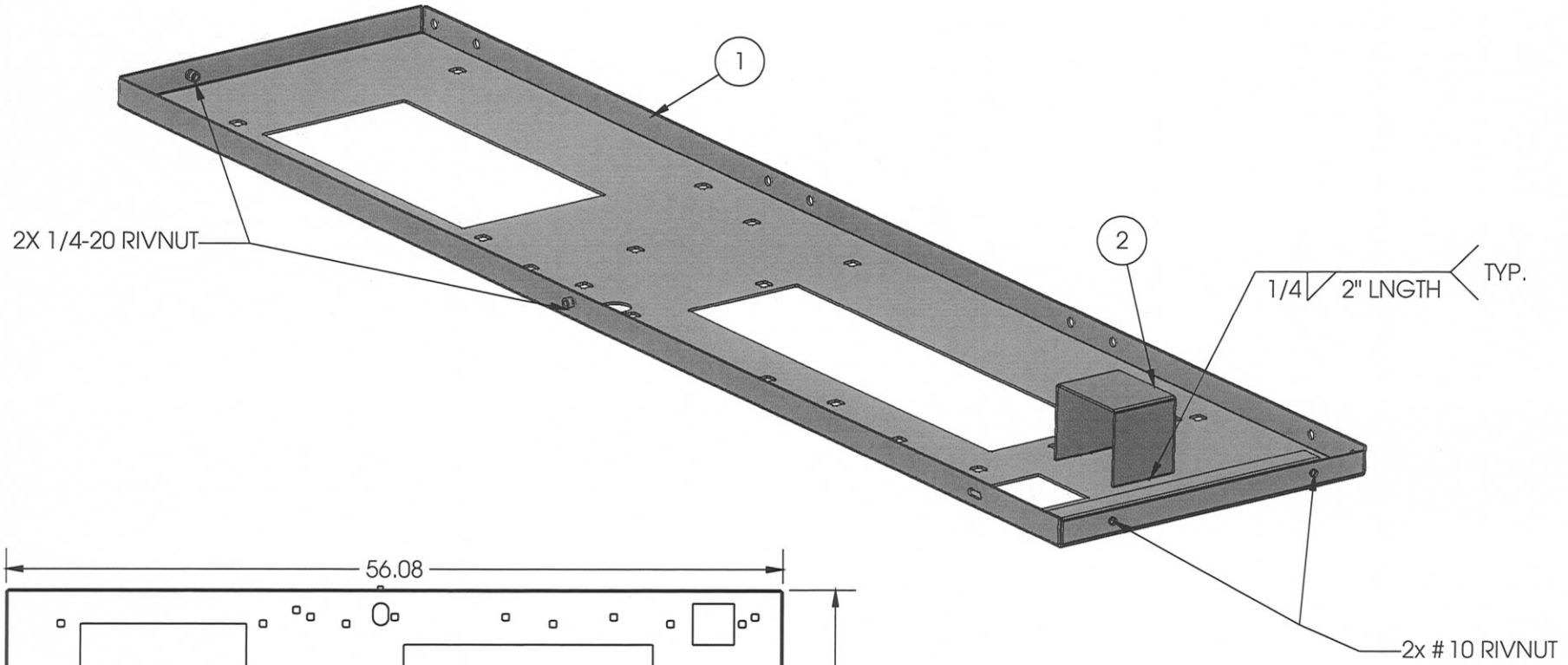
FINISH: BMW

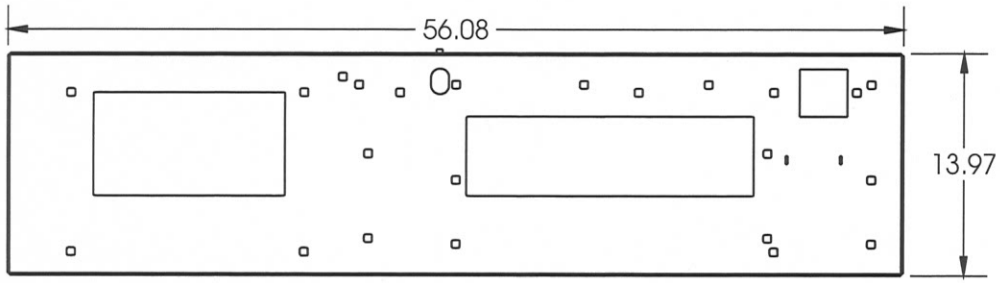
MATERIAL: N/A

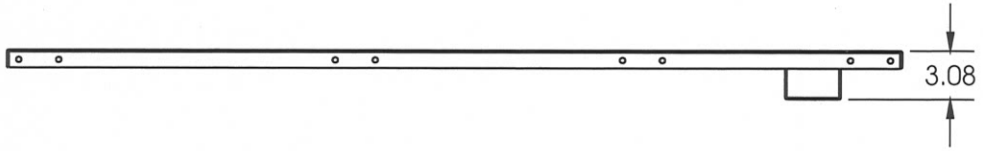
REV. 0

ITEM NO.	PART NUMBER	QTY.
1	PSSide-1533A	1
2	frnt-supp-brckt-0129A	1

REV.	DESCRIPTION	DCR	BY	DATE	APPROVED







	NAME	DATE
DRAWN	XX	XXJAN09
CHECKED		

D&R ELECTRONICS CO. LTD.

DANDR-ANSI-A
REV2
APRIL 1,2009

SIZE A

Path: M:\MECH_DATA\933 Storage Drawers\933-0141A - 2018 Ford Expedition Max Subf
File: 833-1533A
Date: May 29, 2023 10:38:27 AM

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DESCRIPTION:

PS SIDE SUPPORT PLATE

MFG. NO. **833-1533A**

CATALOG. NO. XXX

USED ON: 933-0141A

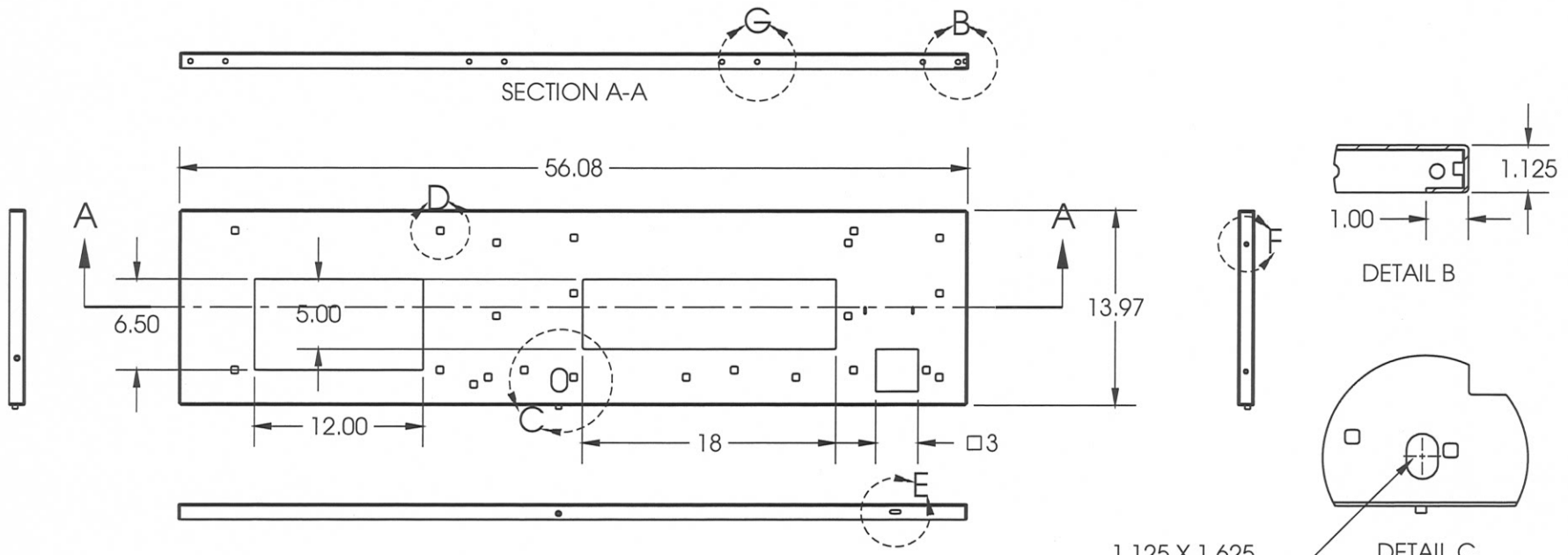
SHEET 1 OF 1

FINISH: BMW

MATERIAL: N/A

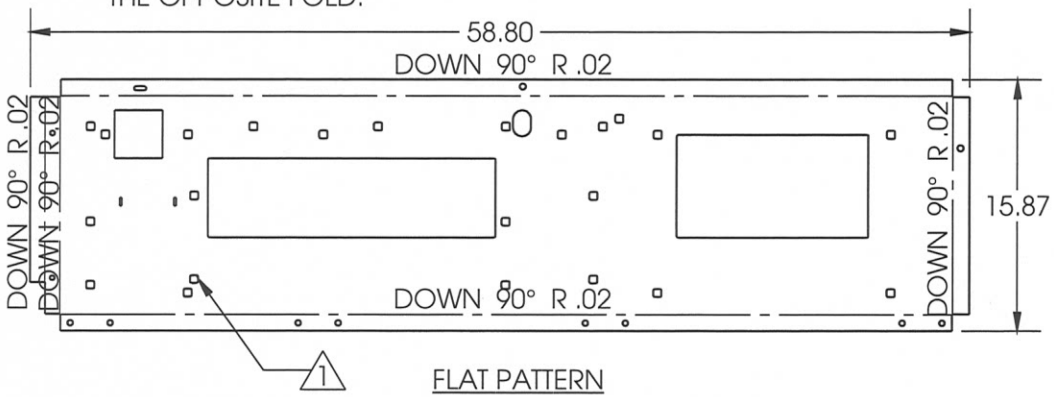
REV. 0

REV.	DESCRIPTION	DCR	BY	DATE	APPROVED
1	ADDED MOUNTING HOLES FOR CABINET 934-0438A	M1368	EB	29MAY23	AD



NOTE(S):

1. ALWAYS BUILD DSSIDE-1532A IN PAIRS. PSSIDE-1533A IS THE SAME AS DSSIDE-1532A, BUT WITH THE OPPOSITE FOLD.



	NAME	DATE
DRAWN	DB	7DEC20
CHECKED	AD	7DEC20

DANDR-ANSI-A
REV2
APRIL 1,2009

SIZE A

Path: M:\MECH_DATA\933 Storage Drawers\933-0141A - 2018 Ford Expedition Max Subf
File: DSSide-1532A
Date: May 29, 2023 10:38:04 AM

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DESCRIPTION:

DS SIDE SUBFRAME PANEL

MFG. NO. **DSSide-1532A**

CATALOG. NO. XXX

USED ON: 933-0141A

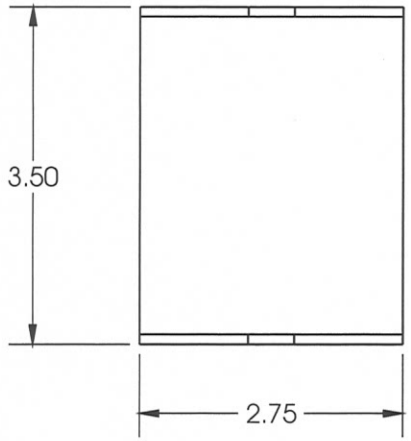
SHEET 1 OF 1

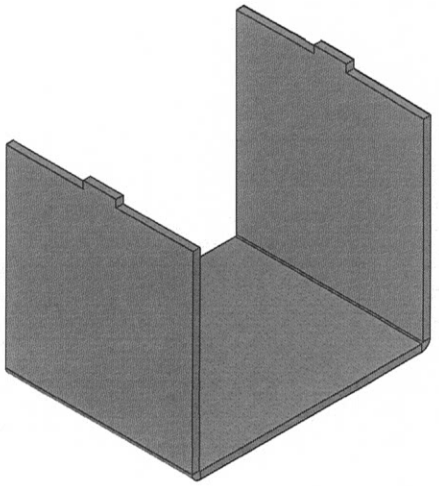
FINISH: NONE

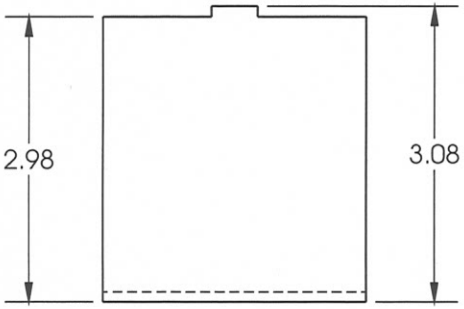
MATERIAL: 12GA CRS

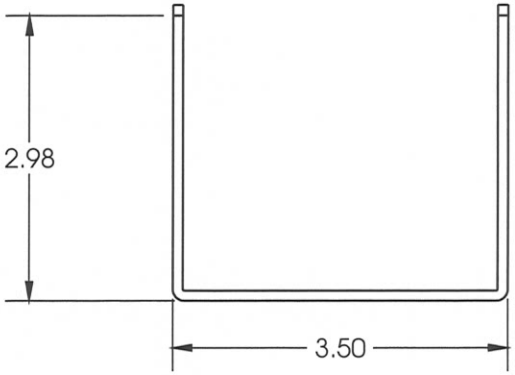
REV. 1

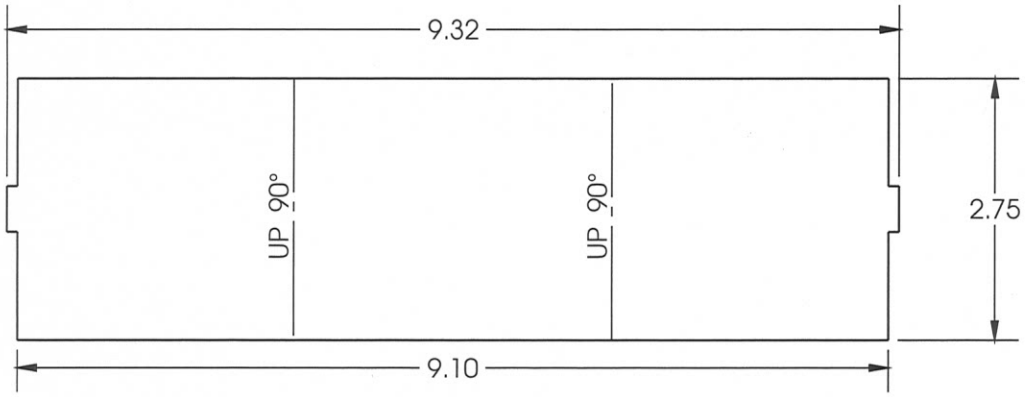
REV.	DESCRIPTION	DCR	BY	DATE	APPROVED











FLAT PATTERN

2 PER ASSY

	NAME	DATE	
DRAWN	MS	11JAN18	DANDR-ANSI-A REV2 APRIL 1,2009 — SIZE A
CHECKED	AD	11JAN18	Path: Y:\M\MECH_DATA\933 Storage Drawers\933-0129A - 2018 Expedition MAX Subfrar File: frnt-supp-brckt-0129A Date: January-23-18 12:56:15 PM

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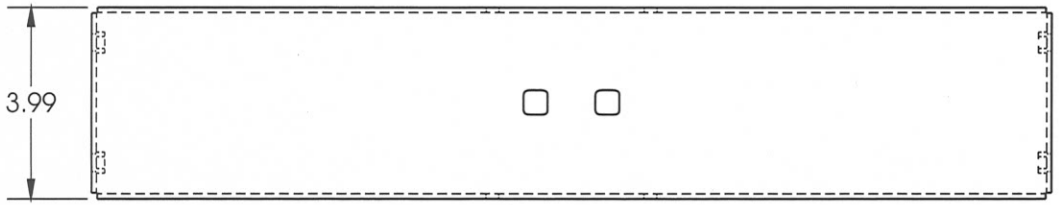
DESCRIPTION: Front Support Bracket

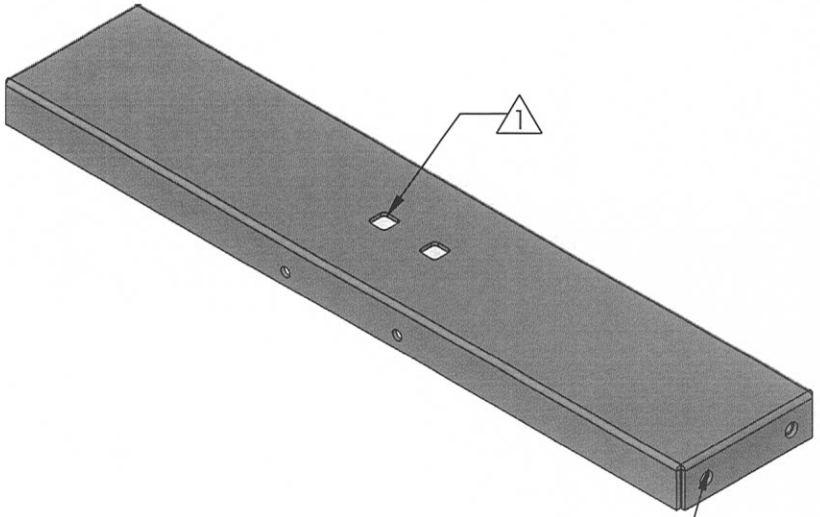
MFG. NO. frnt-supp-brckt-0129A | CATALOG. NO. XXX

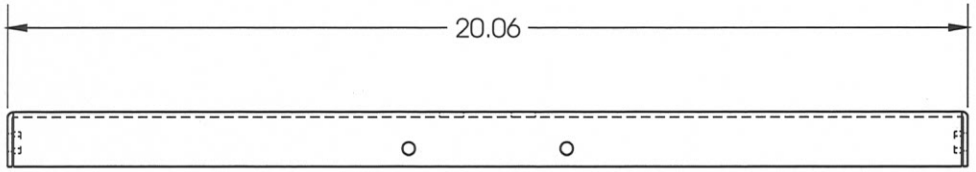
USED ON: 933-0129A | SHEET 1 OF 1

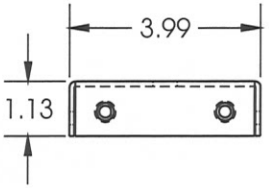
FINISH: XX | MATERIAL: 0.105" CRS | REV. 0

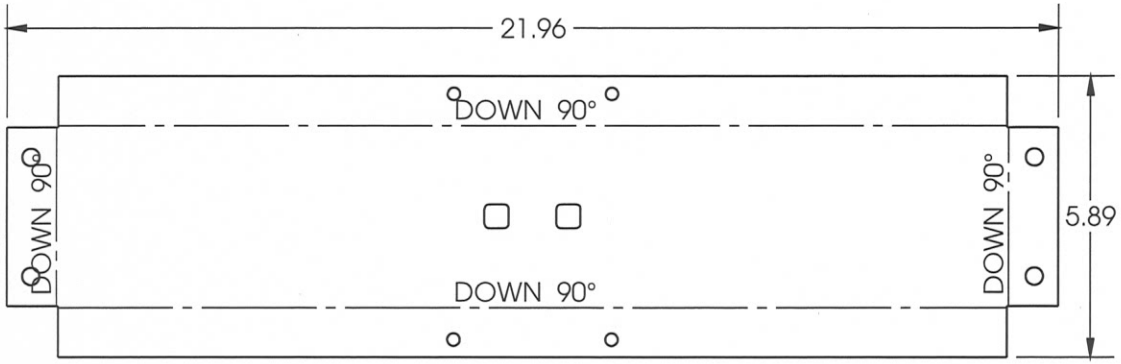
REV.	DESCRIPTION	NCR	DCR	BY	DATE	APPROVED
1	Extra hole added. Qty changed		0893	MS	11APR18	AD











FLAT PATTERN

NOTE(S):
X2 PER ASSY - 933-0130A
X4 PER ASSY - 933-0141A

	NAME	DATE	
DRAWN	MS	11JAN18	DANDR-ANSI-A REV2 APRIL 1,2009 — SIZE A
CHECKED	AD	11JAN18	Path: M:\MECH_DATA\933 Storage Drawers\933-0130A - 2018 Ford Expedition Subframe File: 833-1534A Date: Tuesday, December 08, 2020 11:14:01 AM

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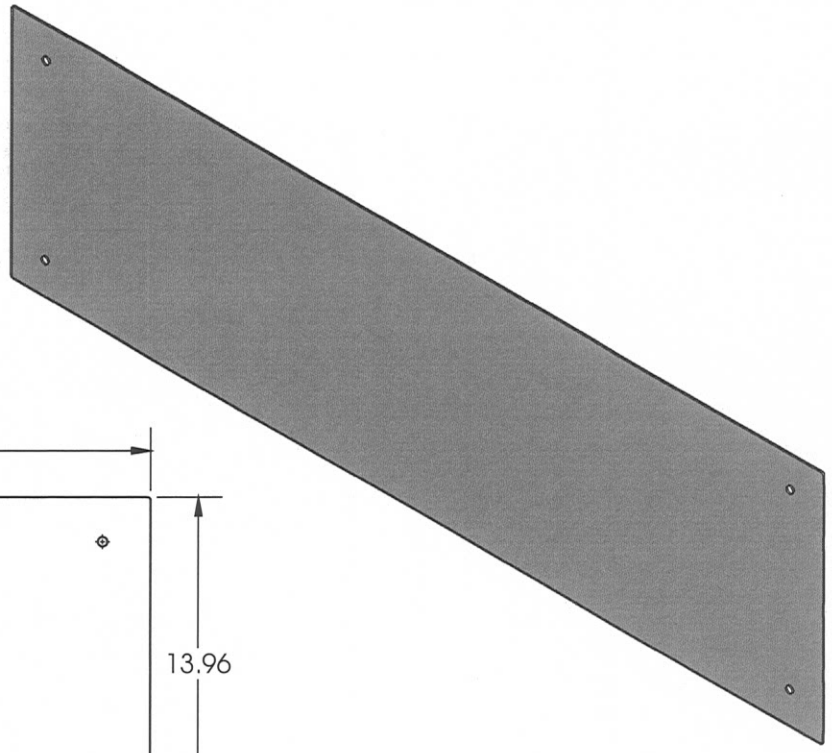
DESCRIPTION: Middle Support Panel

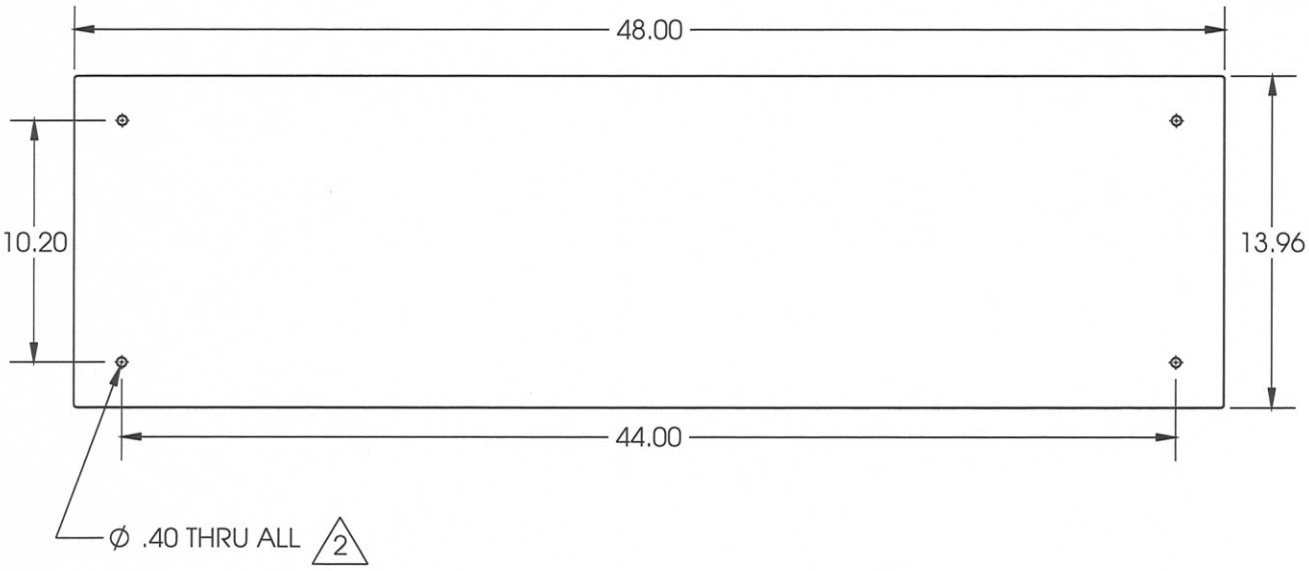
MFG. NO. **833-1534A** | CATALOG. NO. XXX

USED ON: 933-0130A | SHEET 1 OF 1

FINISH: MIDNIGHT BLACK WRINKLE | MATERIAL: 0.105" CRS | REV. 1

REV.	DESCRIPTION	DCR	BY	DATE	APPROVED
1	WAS 1/4 THRU HOLE; IS 5/16 THRU HOLE.	M1135	DB	21/01/04	AD
2	Enlarge holes for 3/8" bolt to 0.4"	M1390	HA	23/07/03	AD





	NAME	DATE
DRAWN	DB	01DEC20
CHECKED	AD	01DEC20

DANDR-ANSI-A
REV2
APRIL 1,2009

SIZE A

Path: M:\MECH_DATA\933 Storage Drawers\933-0141A - 2018 Ford Expedition Max Subframe\
File: 833-1653A Date: July 4, 2023 11:32:16 AM

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DESCRIPTION:
2018 EXPEDITION SUBFRAME ELEC MTG SUB PANEL - SMALL

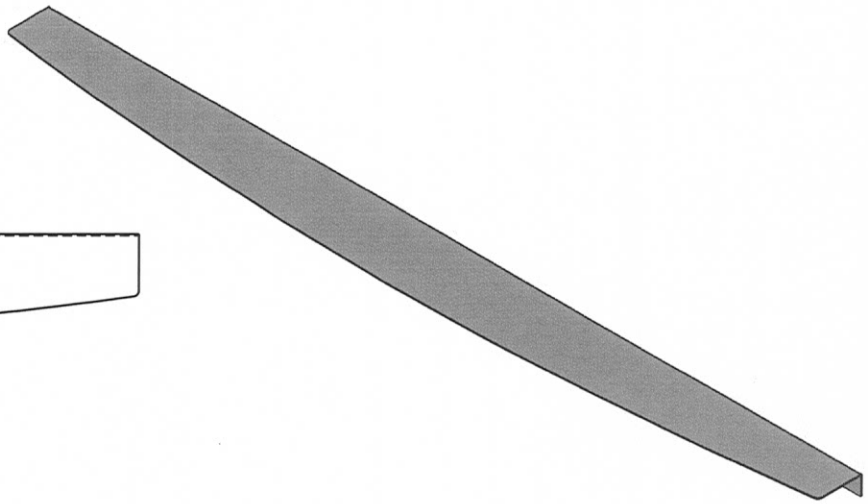
MFG. NO. 833-1653A
CATALOG. NO.

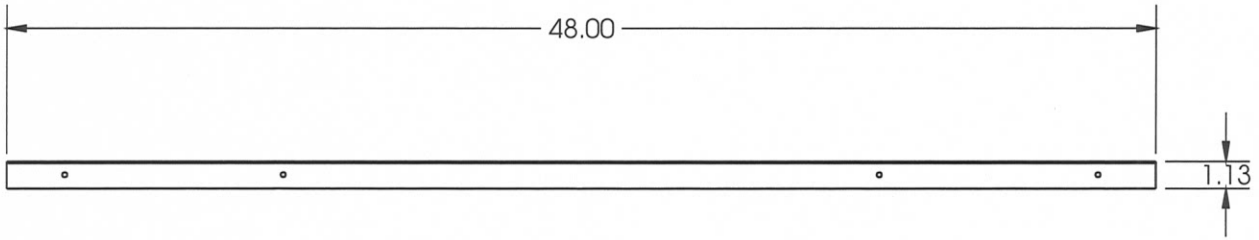
USED ON: 933-0141A
SHEET 1 OF 1

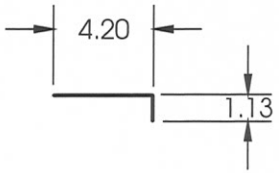
FINISH: Black Midnight Wrinkle
MATERIAL: 0.090" ALUM
REV. 2

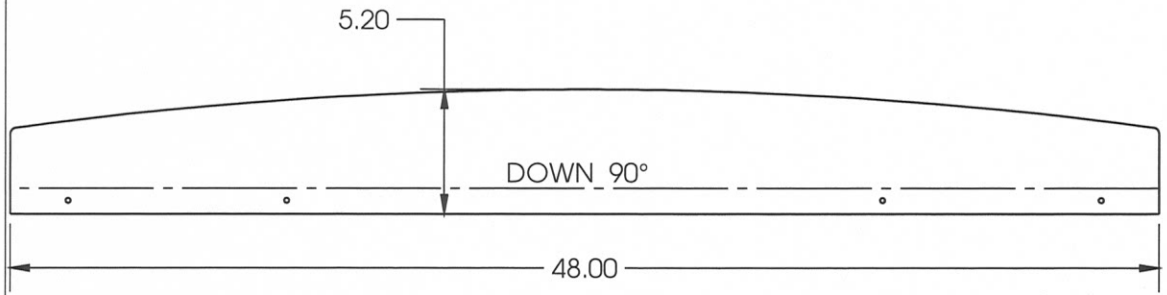
REV.	DESCRIPTION	DCR	BY	DATE	APPROVED











FLAT PATTERN

	NAME	DATE		
DRAWN	MS	23JAN18	DANDR-ANSI-A REV2 APRIL 1,2009	SIZE A
CHECKED	AD	23JAN18	Path: M:\MECH_DATA\933 Storage Drawers\933-0130A - 2018 Ford Expedition Subframe File: 833-1540A Date: March 14, 2019 8:59:10 AM	

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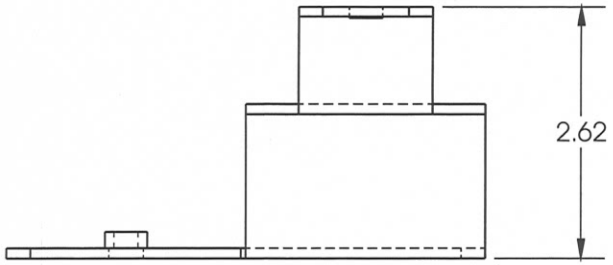
DESCRIPTION: Subframe Front Filler Plate

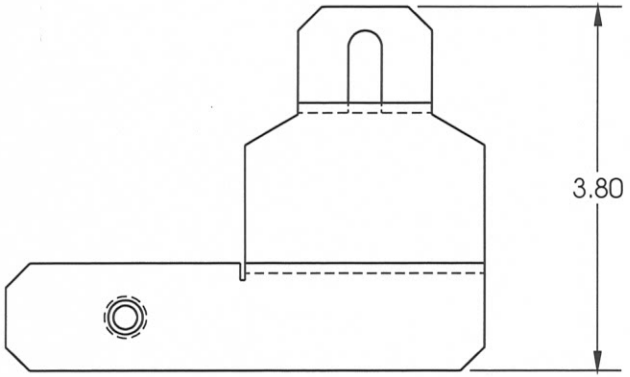
MFG. NO. **833-1540A** | CATALOG. NO. XXX

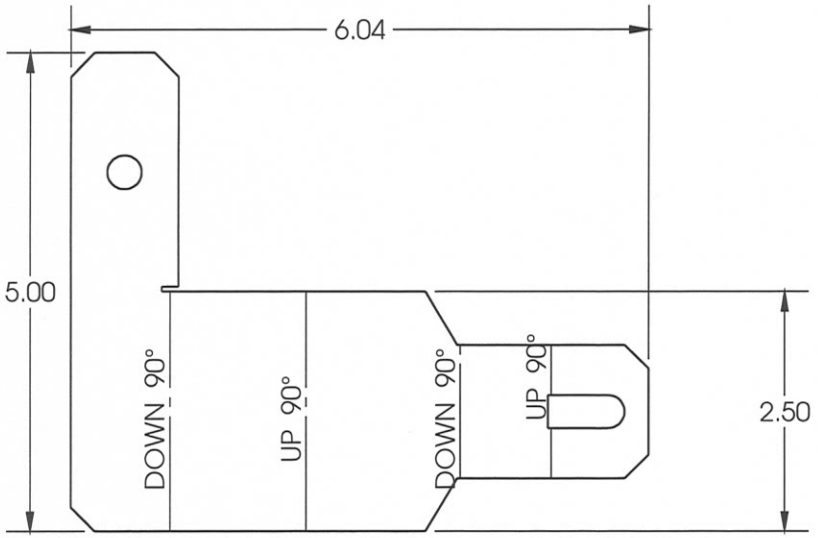
USED ON: 933-0130A | SHEET 1 OF 1

FINISH: MIDNIGHT BLACK WRINKLE | MATERIAL: 0.075" CRS | REV. 0

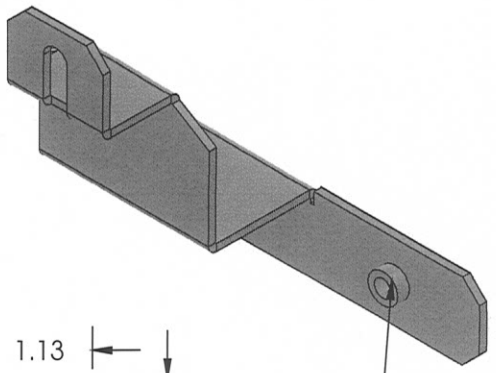
REV.	DESCRIPTION	DCR	BY	DATE	APPROVED

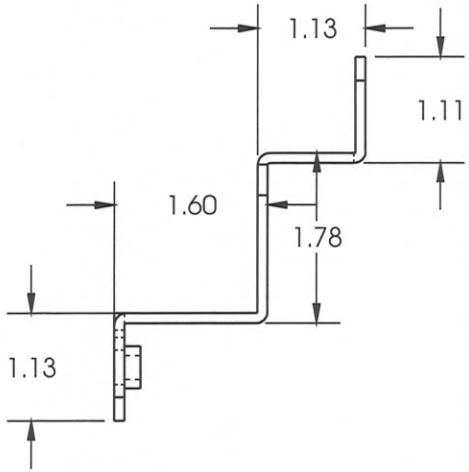






FLAT PATTERN





BEND FIRST AS SHOWN (PASSENGER SIDE)
BEND SECOND OPP (834-4855A DRIVER SIDE)

	NAME	DATE
DRAWN	MS	11JAN18
CHECKED	AD	11JAN18

DANDR-ANSI-A REV2 APRIL 1,2009

SIZE A

Path: M:\MECH_DATA\933 Storage Drawers\933-0130A - 2018 Ford Expedition Subframe\
File: 833-1537A
Date: Wednesday, April 14, 2021 9:52:07 AM

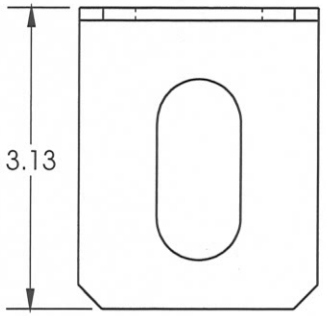
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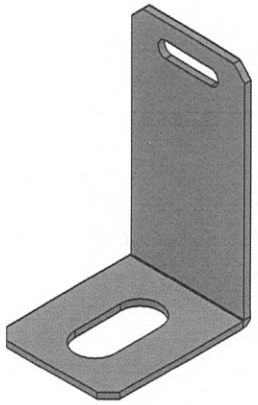
DESCRIPTION:
Front Mount Bracket, PS

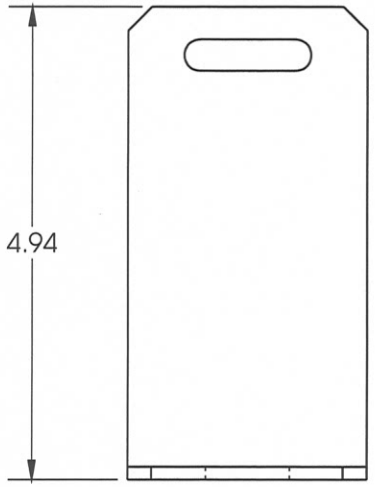
MFG. NO. **833-1537A**
CATALOG. NO. XXX
USED ON: 933-0130A
SHEET 1 OF 1

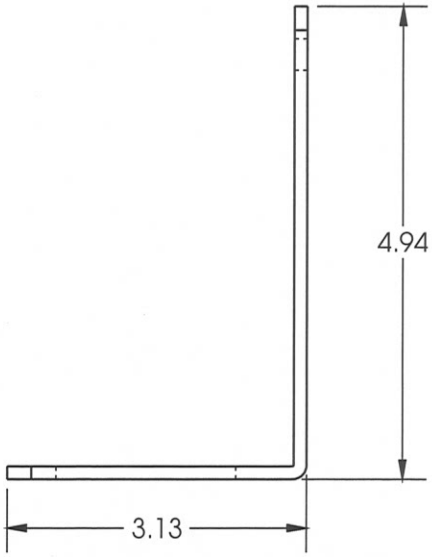
FINISH: MIDNIGHT BLACK WRINKLE
MATERIAL: 0.105" CRS
REV. 0

REV.	DESCRIPTION	DCR	BY	DATE	APPROVED

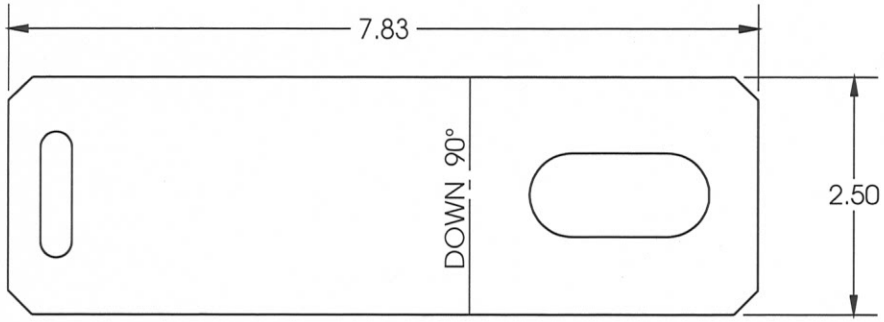








2 PER ASSY



FLAT PATTERN

	NAME	DATE		
DRAWN	MS	11JAN18	DANDR-ANSI-A REV2 APRIL 1,2009	SIZE A
CHECKED	AD	11JAN18	Path: \\server-fs.dandrelectronics.com\Mechanical\MECH_DATA\933 Storage Drawers File: 833-1536A Date: January-17-19 7:29:22 AM	

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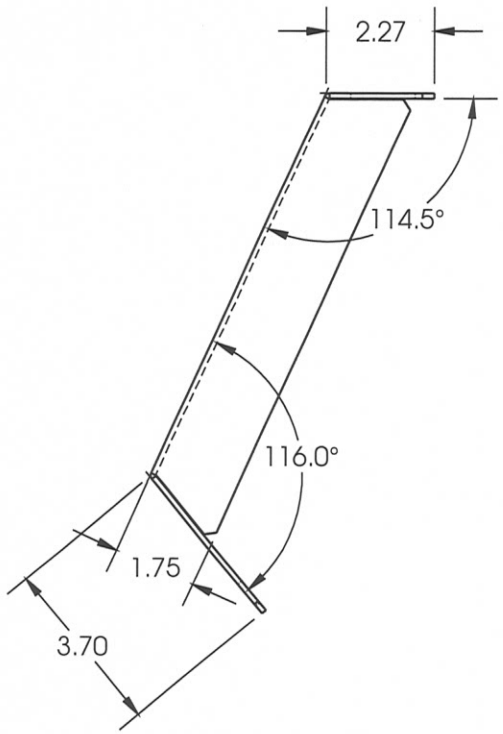
DESCRIPTION: Middle Mount Bracket

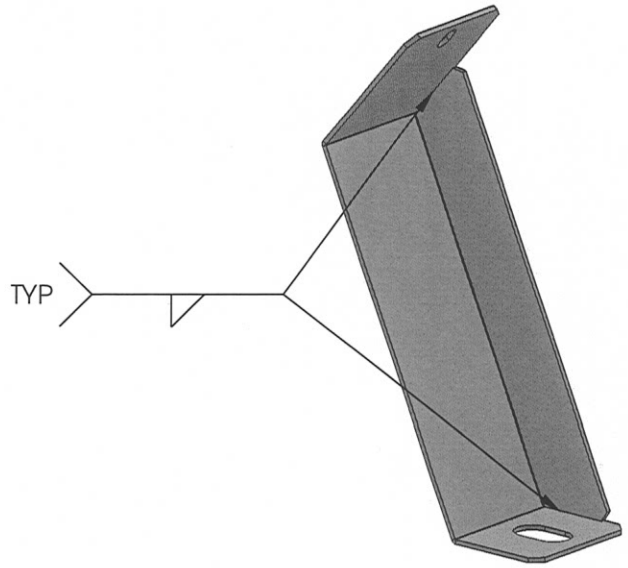
MFG. NO. **833-1536A** | CATALOG. NO. XXX

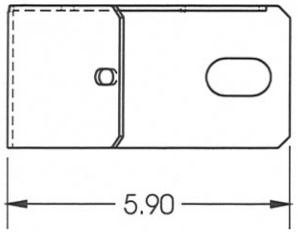
USED ON: 933-0130A | SHEET 1 OF 1

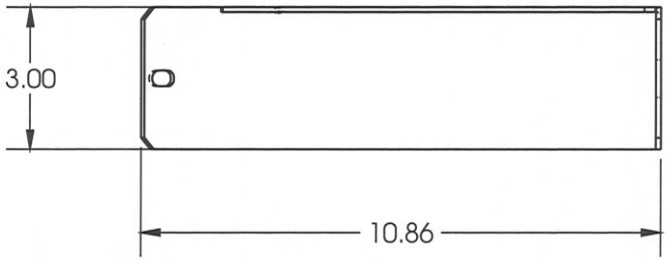
FINISH: MIDNIGHT BLACK WRINKLE | MATERIAL: 0.135" CRS | REV. 0

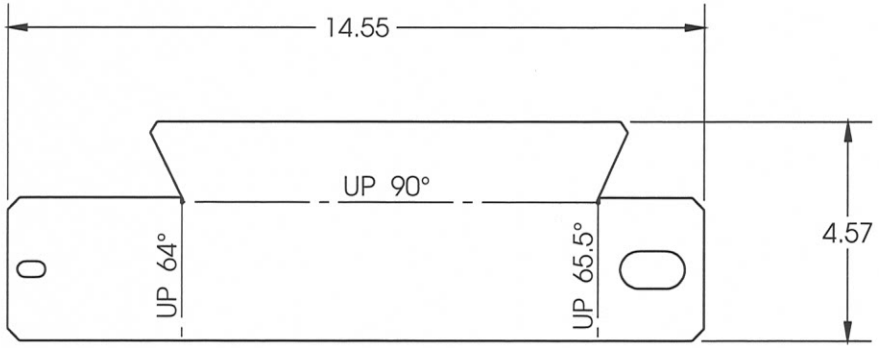
REV.	DESCRIPTION	DCR	BY	DATE	APPROVED











FLAT PATTERN

2 PER ASSY

	NAME	DATE		
DRAWN	MS	11JAN18	D&R ELECTRONICS CO. LTD.	DANDR-ANSI-A REV2 APRIL 1,2009 — SIZE A
CHECKED	AD	11JAN18	Path: \\server-fs.dandrelectronics.com\Mechanical\MECH_DATA\933 Storage Drawers File: 833-1535A Date: January-17-19 7:31:56 AM	

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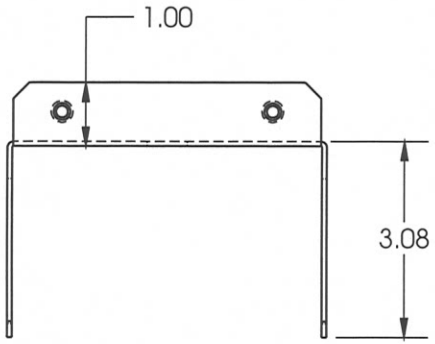
DESCRIPTION: Rear Mount Bracket

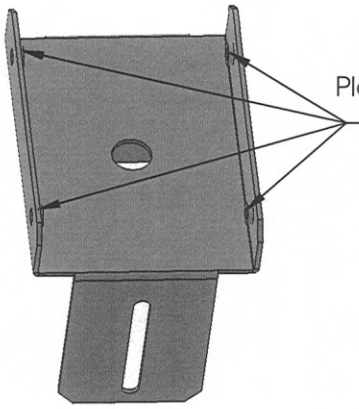
MFG. NO.	CATALOG. NO.
833-1535A	XXX

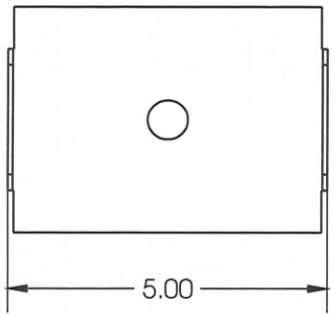
USED ON:	SHEET 1 OF 1
933-0130A	

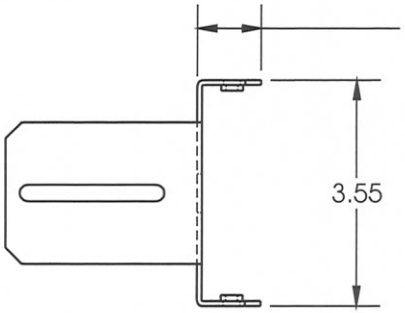
FINISH	MATERIAL	REV.
MIDNIGHT BLACK WRINKLE	0.105" CRS	0

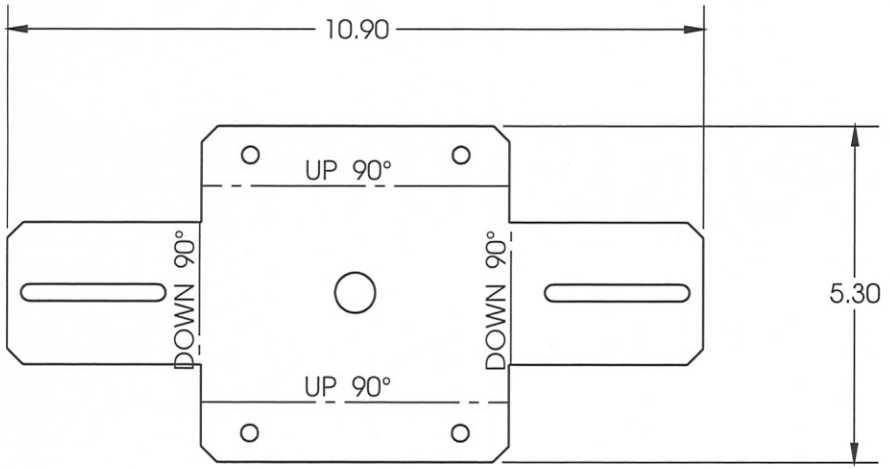
REV.	DESCRIPTION	DCR	BY	DATE	APPROVED











FLAT PATTERN

	NAME	DATE		
DRAWN	MS	11JAN18	DANDR-ANSI-A REV2 APRIL 1,2009	SIZE A
CHECKED	AD	11JAN18	Path: M:\MECH_DATA\933 Storage Drawers\933-0130A - 2018 Ford Expedition Subframe\ File: 833-1538A Date: March 14, 2019 10:17:48 AM	

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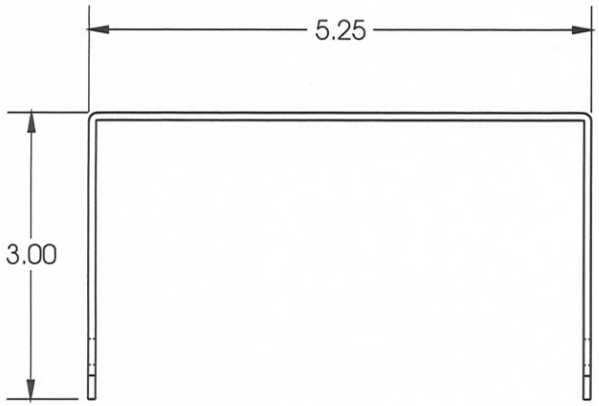
DESCRIPTION: Center Support Bracket 1

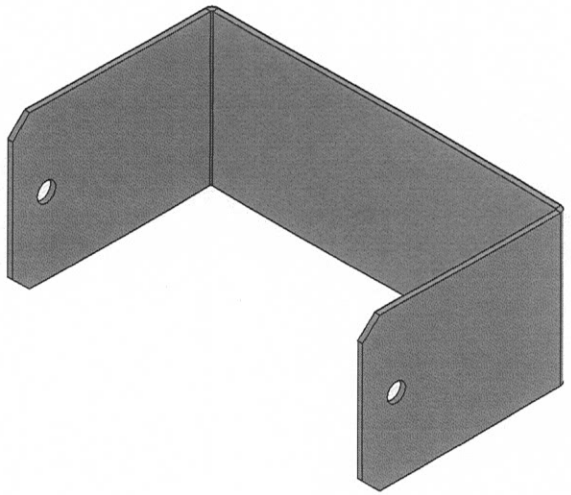
MFG. NO. **833-1538A** | CATALOG. NO. XXX

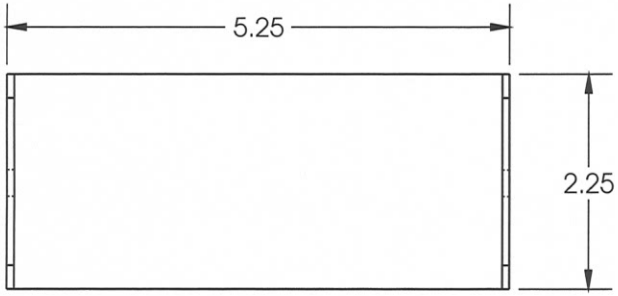
USED ON: 933-0130A | SHEET 1 OF 1

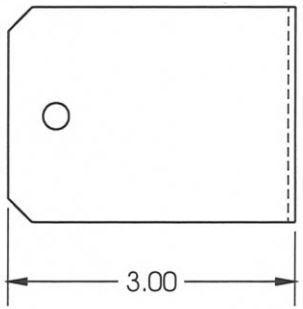
FINISH: MIDNIGHT BLACK WRINKLE | MATERIAL: 0.075" CRS | REV. 0

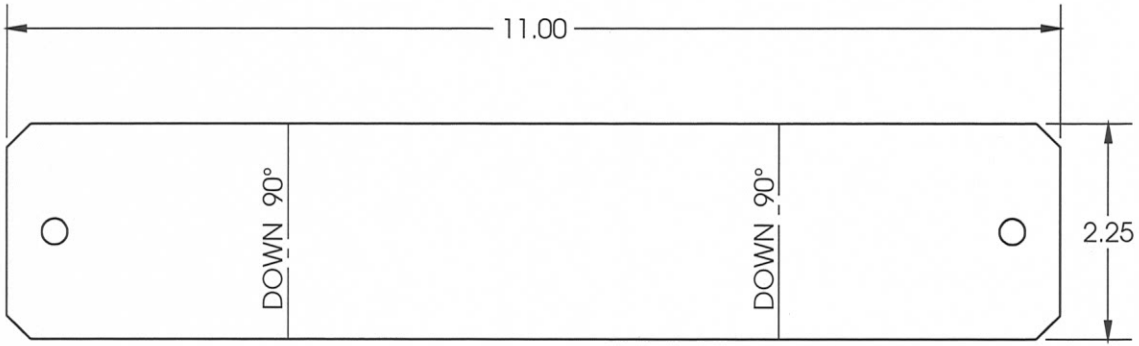
REV.	DESCRIPTION	DCR	BY	DATE	APPROVED











FLAT PATTERN

	NAME	DATE		
DRAWN	MS	11JAN18	D&R ELECTRONICS CO. LTD.	DANDR-ANSI-A REV2 APRIL 1,2009 — SIZE A
CHECKED	AD	11JAN18	Path: M:\MECH_DATA\933 Storage Drawers\933-0130A - 2018 Ford Expedition Subframe File: 833-1539A Date: March 14, 2019 10:18:32 AM	

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DESCRIPTION: Center Support Bracket 2

MFG. NO. **833-1539A** | CATALOG. NO. XXX

USED ON: 933-0130A | SHEET 1 OF 1

FINISH: MIDNIGHT BLACK WRINKLE | MATERIAL: 0.075" CRS | REV. 0