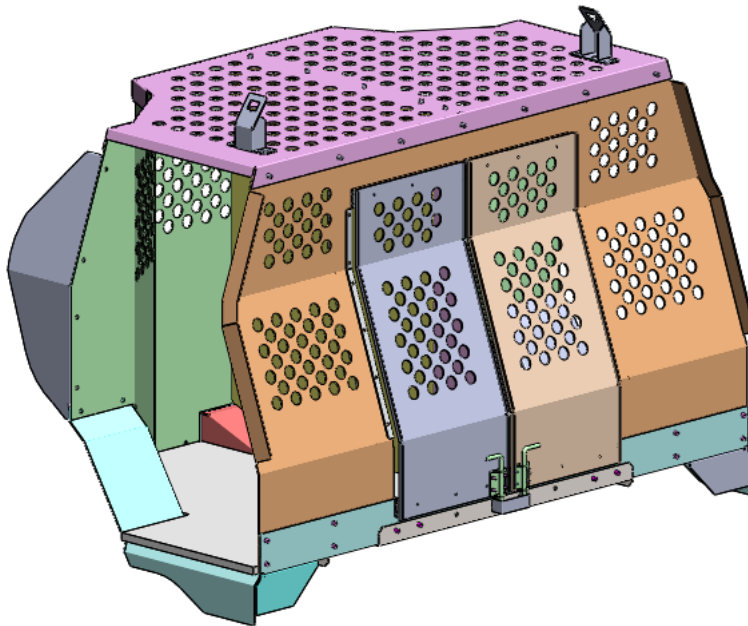




2013 Ford Interceptor Explorer Dual K9 Kennel 934-0727A

INSTALLATION MANUAL



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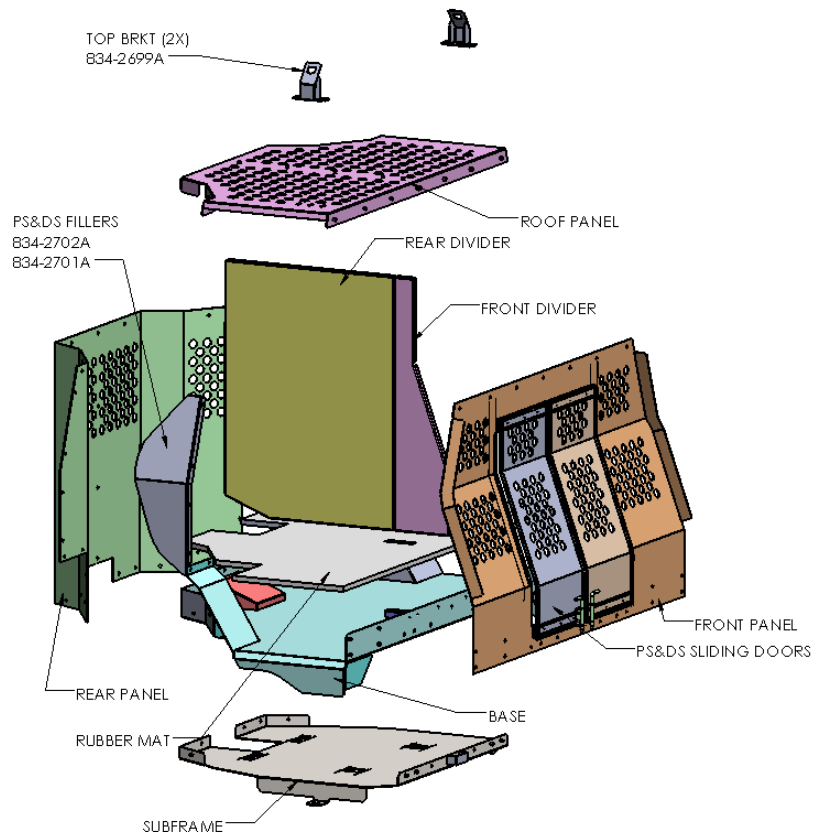
UNPACKING

Before beginning any installation, unpack the equipment received. After unpacking, examine **ALL** components received for any damage that may have occurred while in transit. If any damage has occurred, file a claim **IMMEDIATELY** with the courier stating the extent of damage. Check **ALL** envelopes, packing slips, shipping labels and tags before removing or destroying them.

To ensure your satisfaction, open all cartons and report any shortages **within 48 hours of receipt.**

HARDWARE PARTS LIST

| Quantity | Description |
|----------|-------------------------------|
| 9 | SCREW, 8-32 x 1/2 PAN HEAD |
| 3 | SCREW, 8-32 x 3/4 PAN HEAD |
| 12 | NUT, 8-32, NYLOC, ZINC |
| 12 | NUT, 8-32, WASHER |
| 92 | WASHER, 1/4 FLAT, SAE, ZINC |
| 92 | LOCK WASHER, 1/4 SAE, ZINC |
| 92 | BOLT, 1/4-20 x 3/4" ROUND, ZN |
| 20 | NUT, 1/4-20, NYLOC, ZINC |
| 4 | BOLT, 1/4-20 X 5/8" ROUND, SS |
| 2 | WASHER, 1/4 FLAT, SAE, SS |
| 2 | LOCK WASHER, 1/4 SAE, SS |
| 6 | BUTT HINGE |



VEHICLE PREPARATION

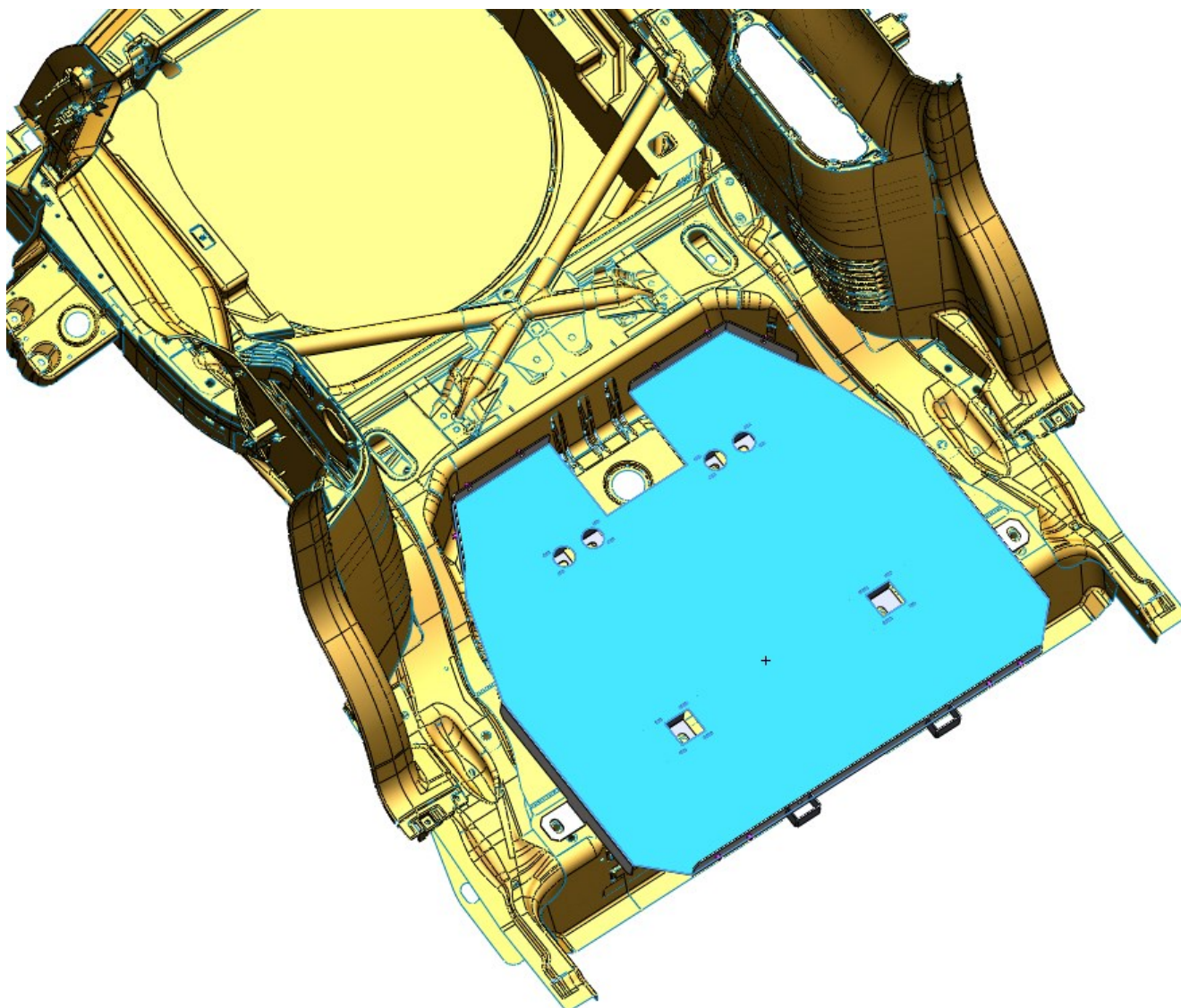
Remove the 2 rear seats and set aside. The removed bolts will be used to fasten the sub-frame to the floor. Remove Passenger Side Rear door panels and set aside.

INSTALLATION OF K9 UNIT

Step 1

Sub-frame into Vehicle

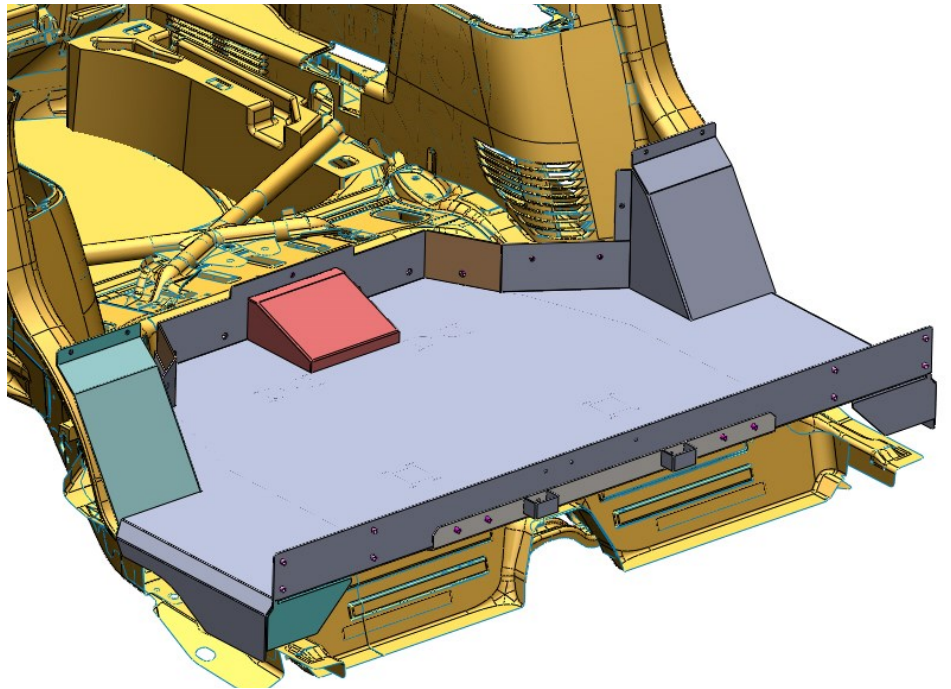
Place sub-frame over the seat mount holes. Some cutting of factory foam will be required to set the sub-frame into position. Secure using factory seat Bolts.



Step 2

Base Panel to Sub-frame

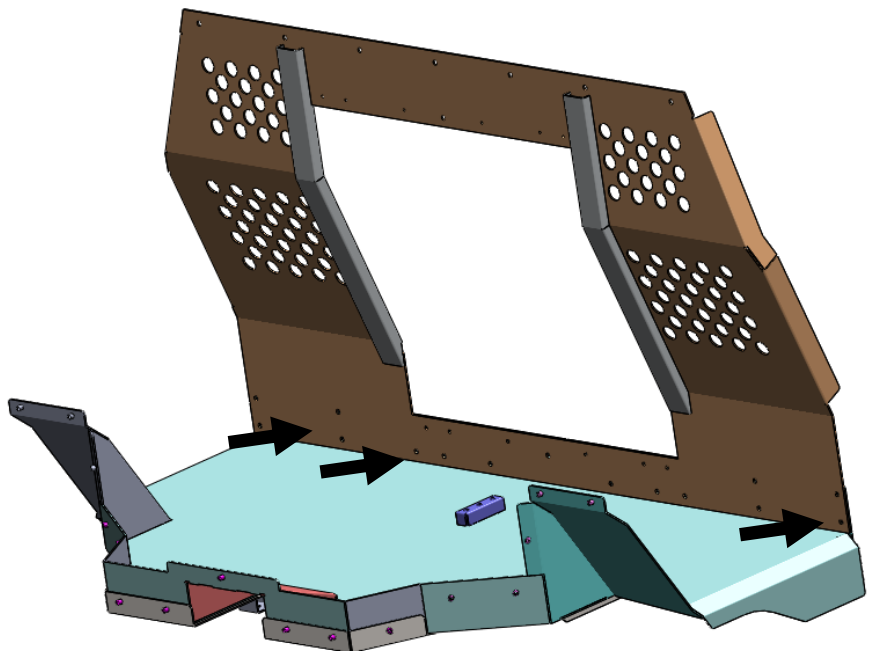
Place base panel on sub-frame. Do not secure.



Step 3

Front Panel to Base Panel

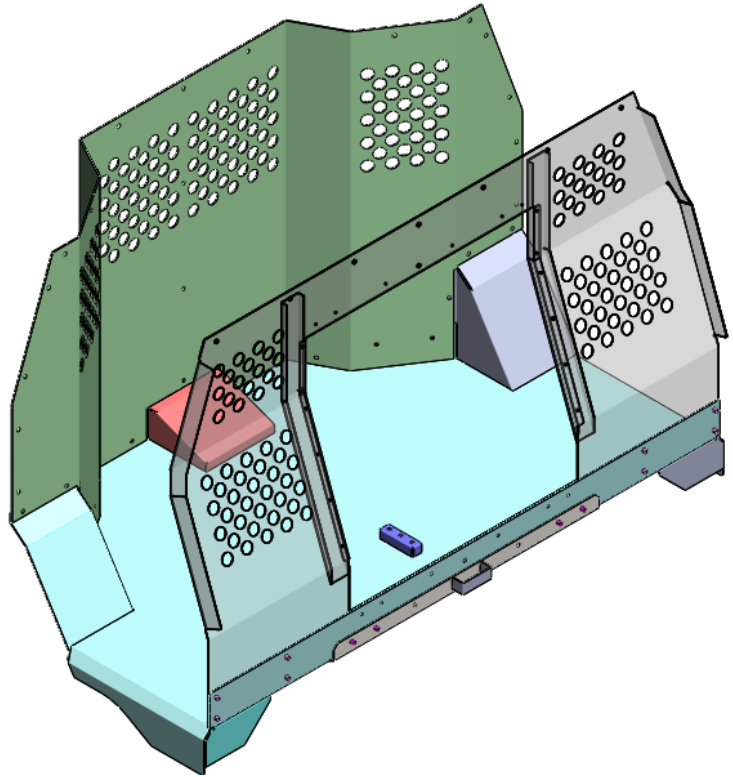
Place Front panel on Base Panel and secure with Sub-frame using (14x) 1/4-20 -3/4" Hex Bolt, 1/4" Lock Washer and 1/4" Flat Washer



Step 4

Rear Panel to Base Panel

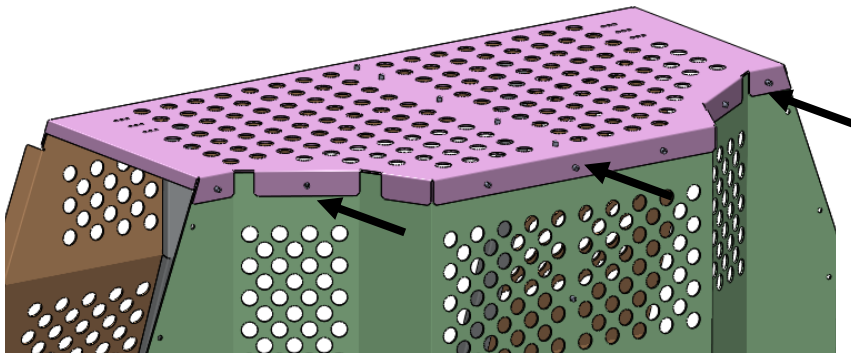
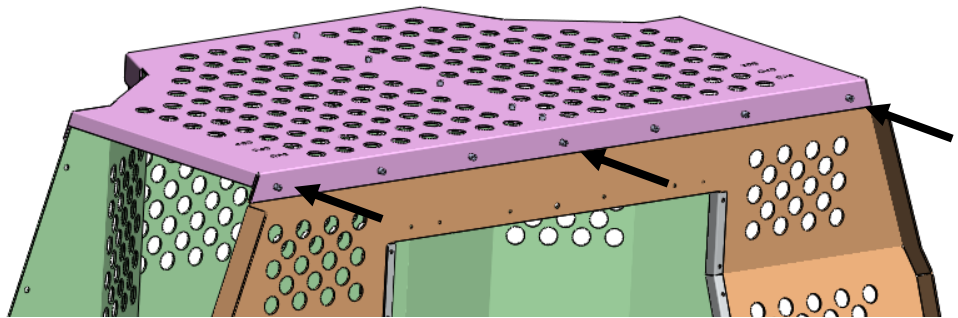
Place Rear Panel on Base Panel and secure with Sub-frame using (16x) 1/4-20-5/8" Hex Bolt, 1/4" Lock Washer and 1/4" Flat Washer



Step 5

Top Panel to Front and Rear Panel

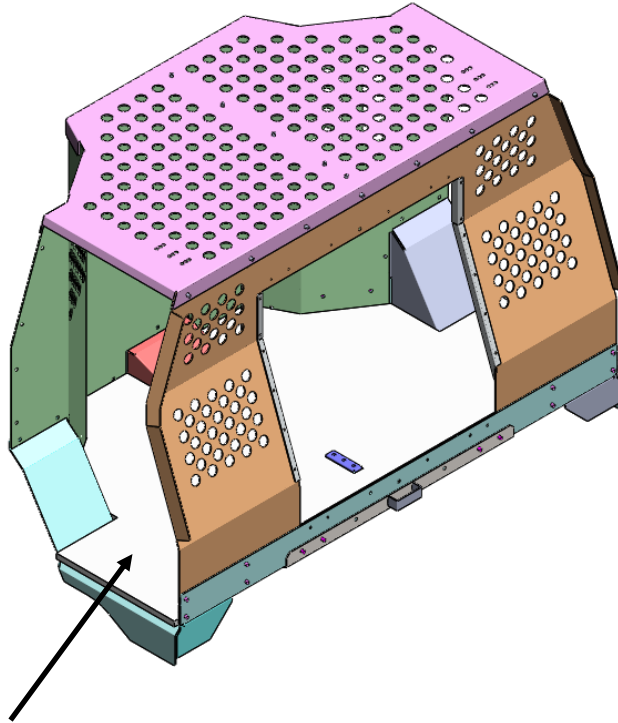
Place Top Panel on Front and Rear Panel and secure using (14x) 1/4-20-3/4" Hex Bolt, 1/4" Lock Washer and 1/4" Flat Washer.



Step 6

Rubber Mat

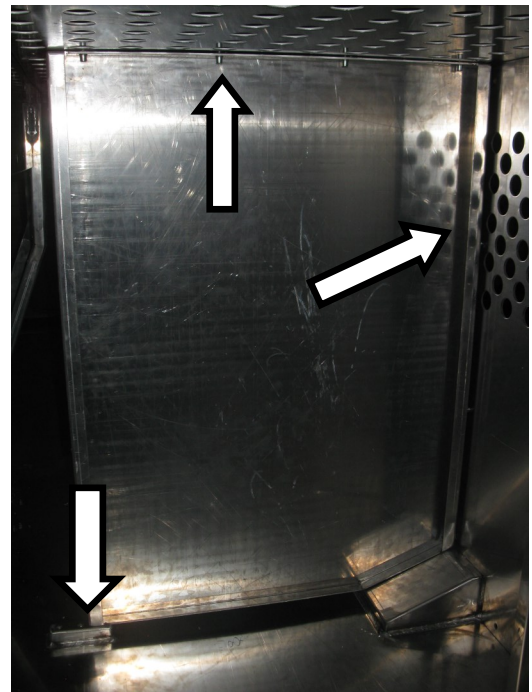
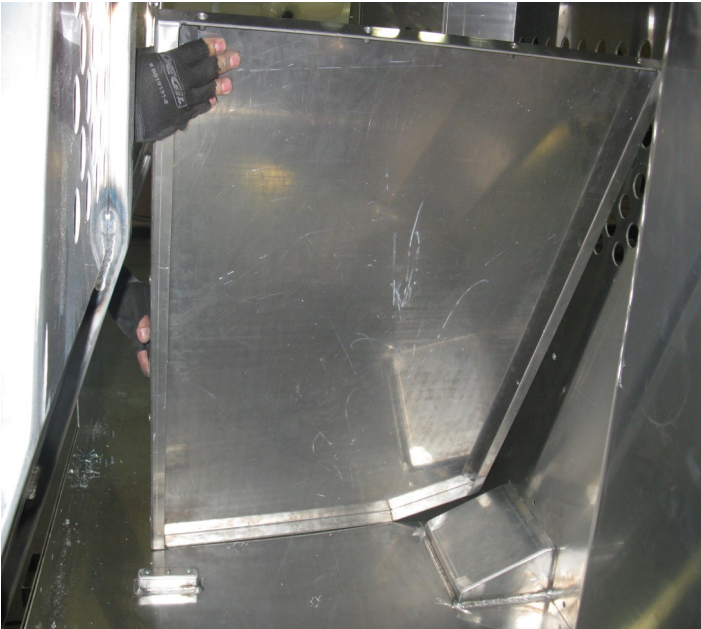
Place Rubber Mat into the Kennel.



Step 7

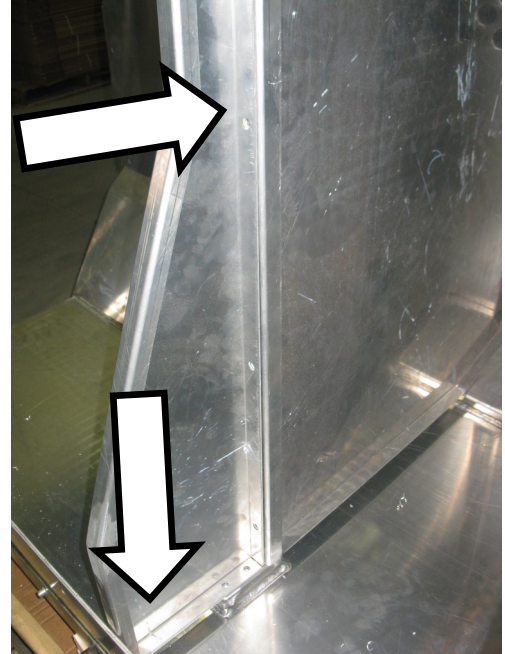
Rear Divider

Place rear divider inside the kennel and secure it to the base, back and roof panels.



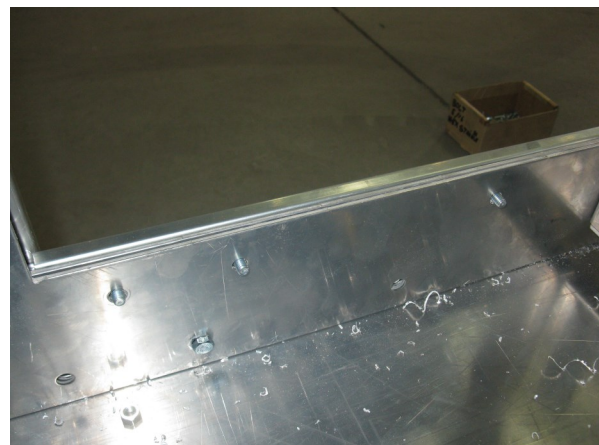
Step 8 Front Divider

Slide in the front divider and secure it to the rear divider and the base.



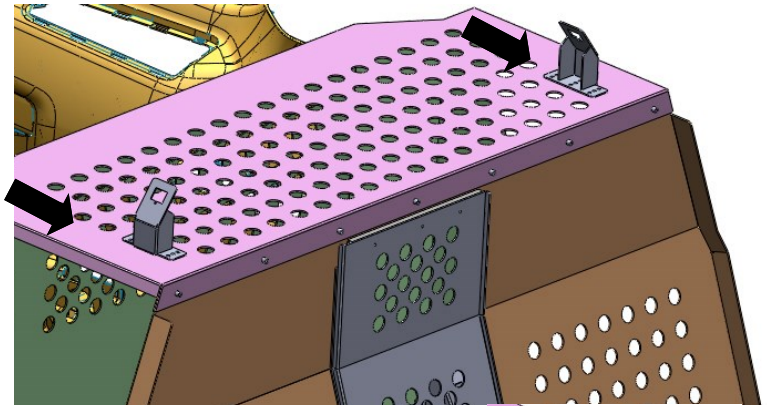
Step 9 Front Doors to Front Panel

The front doors come assembled with slides and latches. Line up the holes in the front panel with the studs on the slides and secure using 1/4-20 Nylock nuts. Ensure proper slide function.



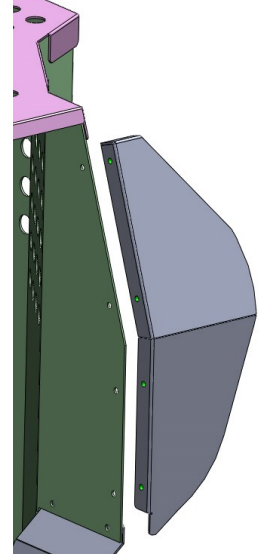
Step 10
Top Brackets to Top Panel and Roof Coat Hooks

Place Top Brackets on the Top Panel and secure to Roof Coat Hooks, above rear doors, using (2X) 1/4-20 x 3/4" Hex Bolt,
(2x) 1/4-20 Nylock Nuts,
(8x) 1/4" Flat Washers.



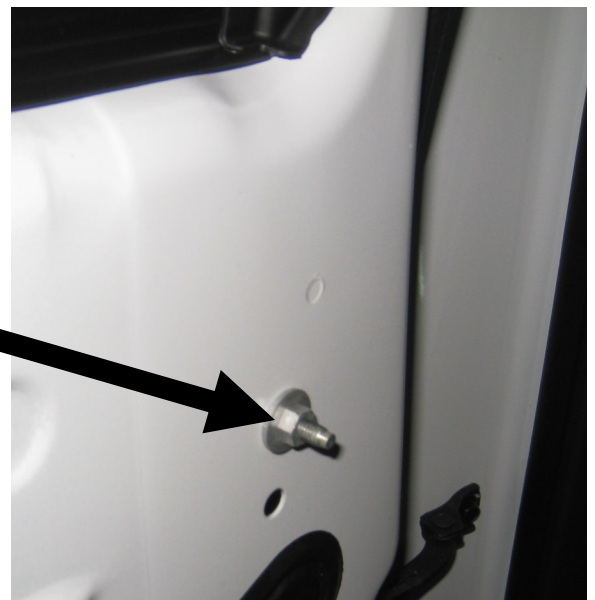
Step 10
Side Filler Panels to K9 Back Panel DS & PS

Place DS Filler panel behind the back panel as shown. Attach using,
using (4X) 1/4-20 x 5/8" Hex Bolt,
(2x) 1/4-20 Nylock Nuts, (8x) 1/4" Flat Washers.
Repeat for PS filler Panel.



Step 11
Door Cover Panel

Remove factory Door Panel, Tape door release cable to the door and remove factory speaker. Then cut threads flush with the nut shown. Repeat this for PS door.



Step 12

Assemble Hinges to Door Cover Panel

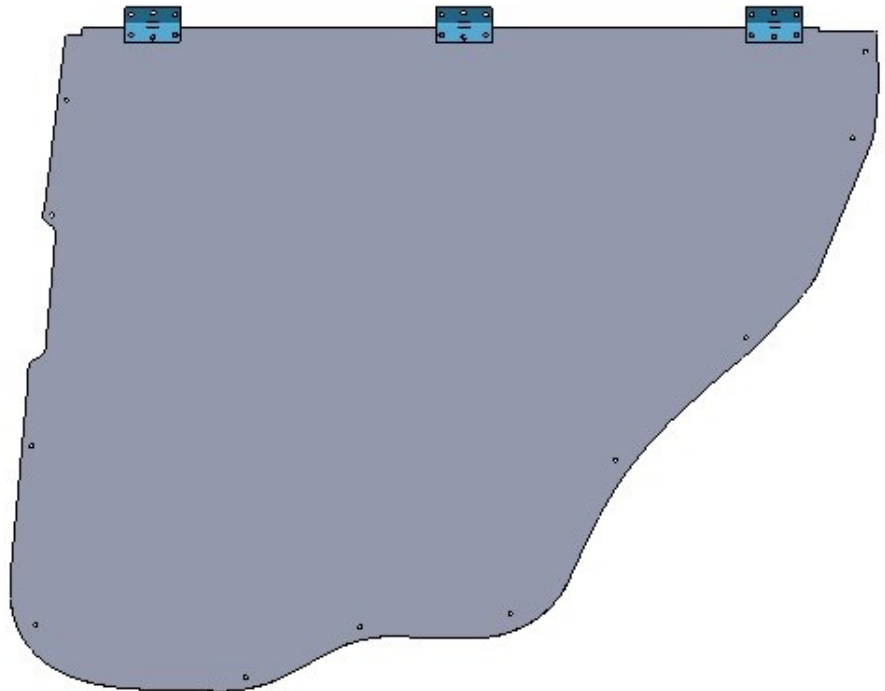
Attach power window switch to the harness and place inside a plastic bag. Seal bag using zip tie ensure that the speaker cable is in the bag as well. Then tuck cable inside the bottom of the door. Repeat for PS door.



Step 13

Assemble Hinges to Door Cover Panel

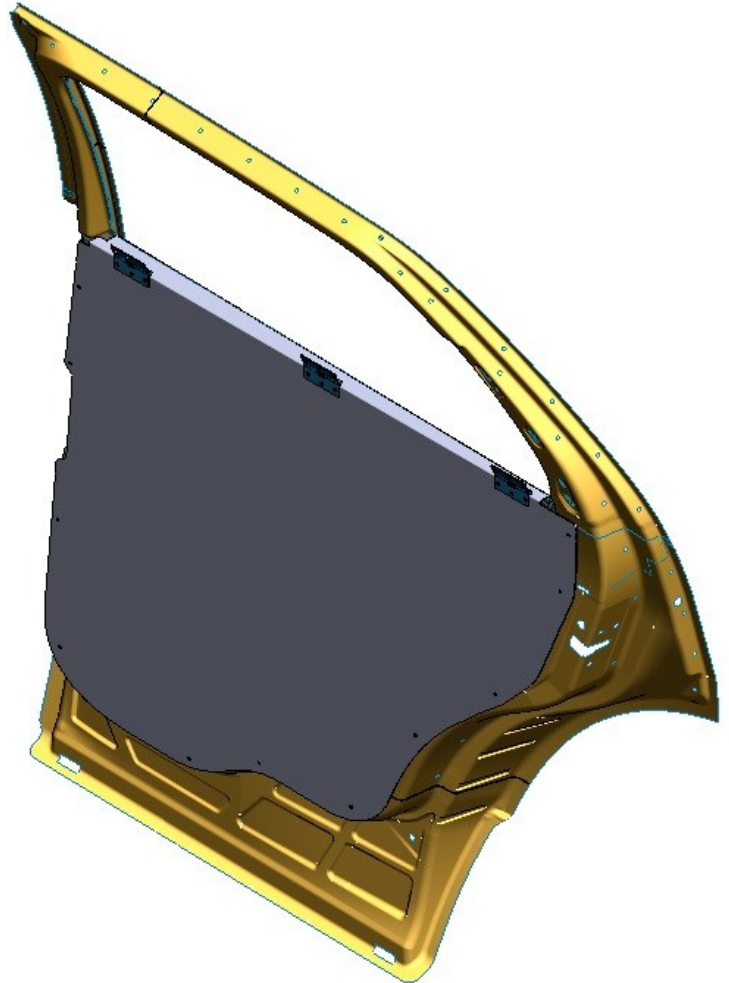
Place (3x) Butt Hinges as shown and rivet to Door Cover Panel. USE AL Rivet.



Step 14

Door Cover Panel to PS Door

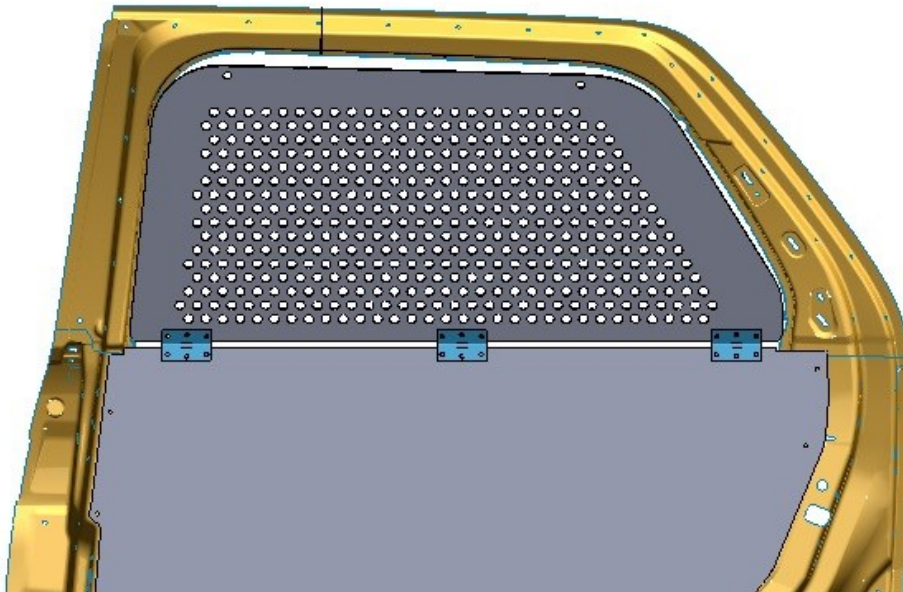
Ensuring that the power supply cable of Fan for the K9 Unit has been removed, Rivet the Door Cover Panel to the PS Door. Repeat for DS Use AL Rivets



Step 15

Window Guard to Hinges

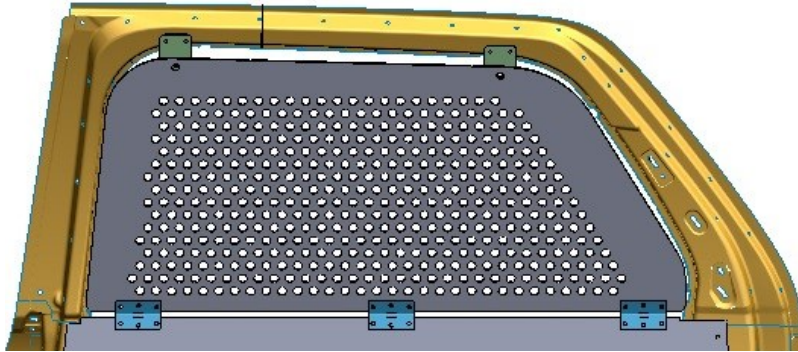
Place the supplied window guard panel and rivet to the hinges. Repeat for DS Use AL Rivets



Step 16

Window Guard Brackets

Fasten the WG Brackets to the WG using (2x) 1/4-20 X 5/8 Hex Bolts, Lock Washers and Washers and then rivet onto PS Door frame.



WARRANTY

D & R Electronics warrants its new products to be free from defects in material and workmanship, under normal use and service for a period of one year on parts replacement and one year on labor. This warranty applies only to original purchasers acquiring the product directly from D&R Electronics, or its authorized dealers. Warranty will not be recognized without proof of purchase or bill of sale. This warranty is not transferable. The warranty begins on the date of delivery to the first user/purchaser. This warranty shall not apply to products which must be repaired due to normal wear and tear, negligence, improper installation, abuse, misuse, or which have been altered or modified at a facility other than D & R Electronics, or its authorized depot centers. Units proved to be defective within the warranty period, based on an examination by D&R Electronics, will be replaced or repaired at D & R Electronics' option. This warranty does not cover travel expenses or labor charges for removal or installation. Lamps, flash tubes, batteries or other items considered consumables are not covered under warranty. This warranty is in lieu of all other express warranties. D&R Electronics makes no warranties, expressed or implied, other than the express warranties contained herein.

PRODUCT RETURN POLICY

In order to provide you with faster service, product returns for repair or replacement, must have a **Return Goods Authorization Number (RGA number)**. Please contact our company to obtain a RGA number before you return the product to D & R ELECTRONICS. Write the RGA number clearly on the package. Be sure you use sufficient packing materials to avoid damage to the product being returned while in transit. D & R ELECTRONICS assumes no responsibility or liability for expenses incurred for the removal and/or the installation of products requiring service and/or repair. **Repairing or replacing product is at the discretion of D & R ELECTRONICS.**

D&R ELECTRONICS Co.

CANADA

8820 George Bolton Pkwy. Bolton, Ontario L7E 2Y4

Tel.: (905)951-9997 Fax: (905)951-0019 Toll Free 1-800-538-7338

www.dandrelectronics.com

USA

2321 Kenmore Ave.

Buffalo, NY 14207