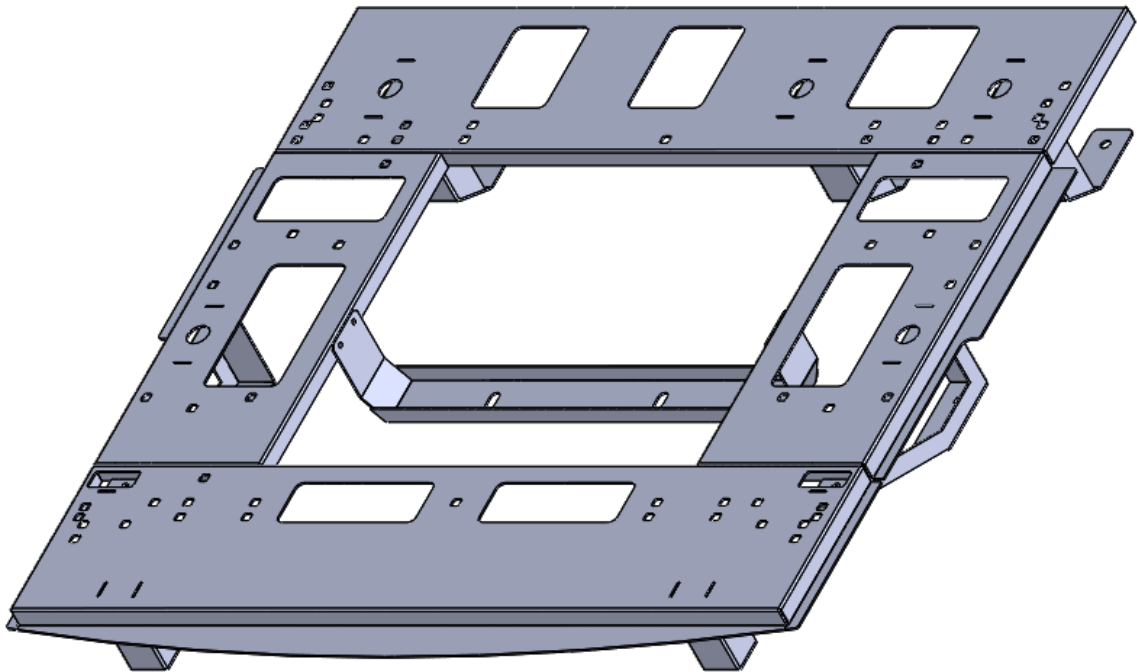


MK5/5.5 Chevrolet Tahoe Full Subframe 933-0238A

Installation Manual



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UNPACKING

Before beginning any installation, unpack the equipment received. After unpacking, examine **ALL** components received for any damage that may have occurred while in transit. If any damage has occurred, file a claim **IMMEDIATELY** with the courier stating the extent of damage. Check **ALL** envelopes, packing slips, shipping labels and tags before removing or destroying them. To ensure your satisfaction, open all cartons and report any shortages **within 48 hours of receipt.**

Hardware List

ITEM NO.	DESCRIPTION	PART NO.	QTY
1	1/4-20 x 3/4" Hex Bolt	401-0023A	11
2	1/4-20 Flat Washer	403-0005A	11
3	1/4-20 Lock Washer	403-0004A	11
4	M10 x 1.5 Hex Bolt	401-0226	8
5	M10 Flat Washer	403-0106	8
6	M10 Lock Washer	403-0135	8
7	3/8" Cage Nut	407-0015A	8
8	3/8-16 x 1" Hex Bolt	401-0042	8
9	3/8" Flat Washer	403-0008	8
10	3/8" Lock Washer	403-0012	8

Component List

ITEM NO.	DESCRIPTION	PART NO.	QTY
1	Back Cross Member	833-1671A*	1
2	PS Middle Support Foot	833-1674A	1
3	PS Middle Member	833-1676A*	1
4	Front Mounting Foot	833-1673A	3
5	Front Cross Member	833-1678A*	1
6	DS Middle Member	833-1677A*	1
7	DS Middle Support Foot	833-1675A	1
8	Center Mounting Bracket	833-1672A	1

*Note: These components will be assembled.

VEHICLE PREPARATION:

Remove the third row seating and set aside. The removed bolts will be used to fasten the sub-frame. If there was no third row seating, bolts are supplied for mounting. Remove loose truck contents.

Installation Instructions:

Step 1:

Using the indicated mounting points in Figure 1.0. Attach the three Front Mounting Legs to the vehicle using M10 x 1.5 Hex Bolt (x3), M10 Lock Washer (x3) and M10 Flat Washer (x3). Ensure the components are square with the vehicle.

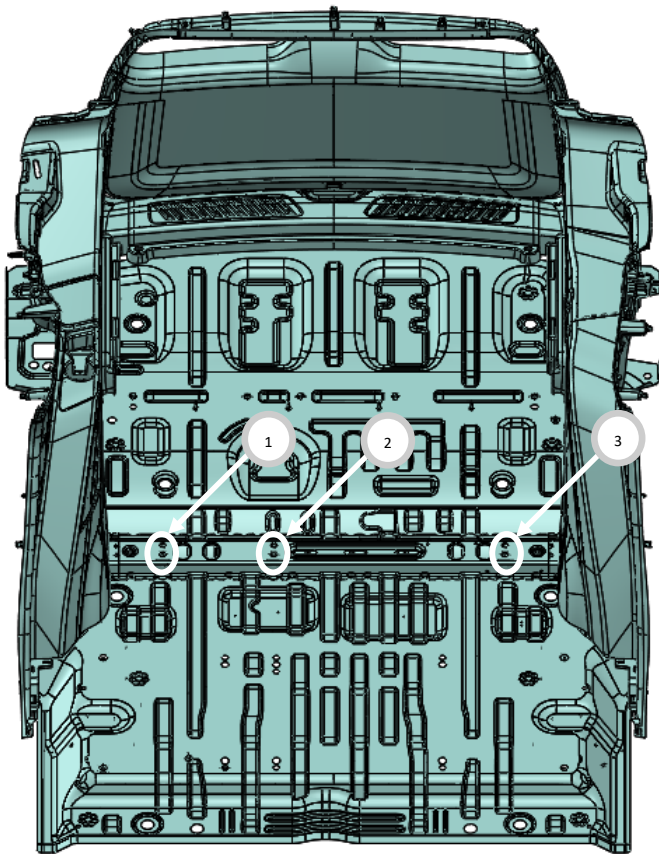


Figure 1.0: Front Leg Mounting Points

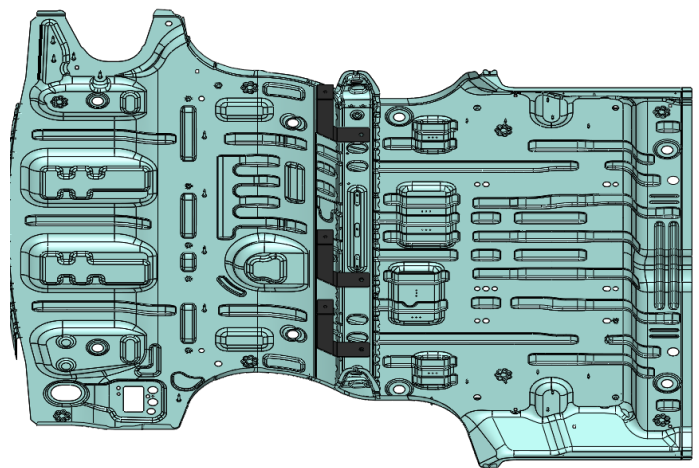
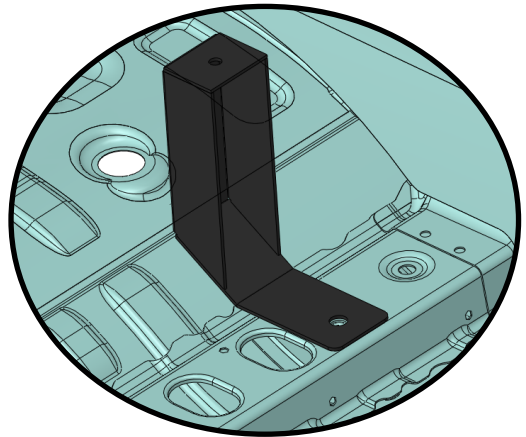


Figure 1.1

Note: The factory carpeting might have to be trimmed to accommodate the Front Mounting Legs.

Step 2:

Using the indicated mounting points in Figure 1.2 with the number “2”. Attach the two Middle Supports to the vehicle using M10 x 1.5 Hex Bolt (x2), M10 Lock Washer (x2) and M10 Flat Washer (x2). Ensure the components are square with the vehicle.

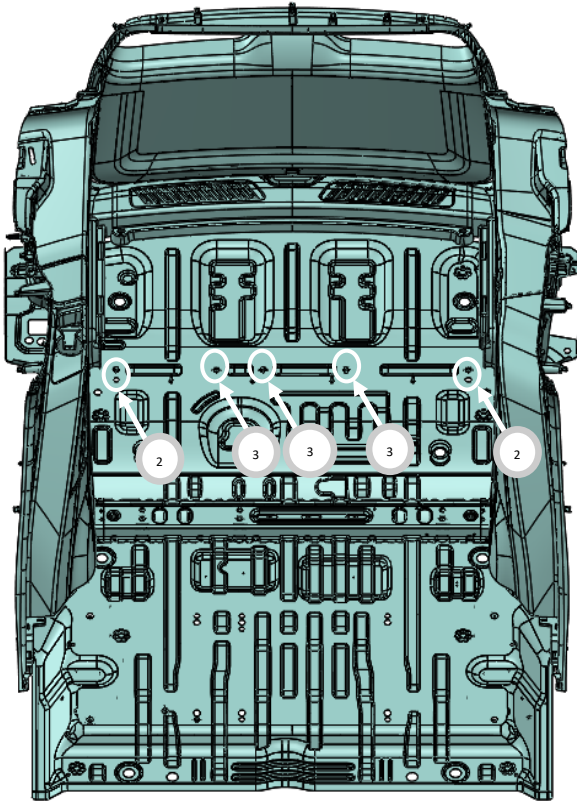


Figure 1.2: Front Leg Mounting Points

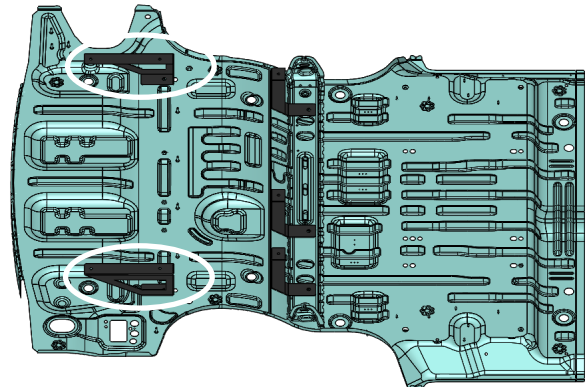
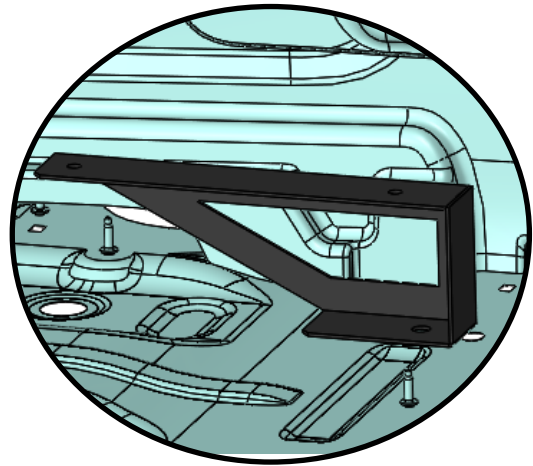


Figure 1.3

Step 3:

Using the indicated mounting points in Figure 1.2 with the number “3”. Attach the Center Mounting Bracket to the vehicle using M10 x 1.5 Hex Bolt (x3), M10 Lock Washer (x3) and M10 Flat Washer (x3).

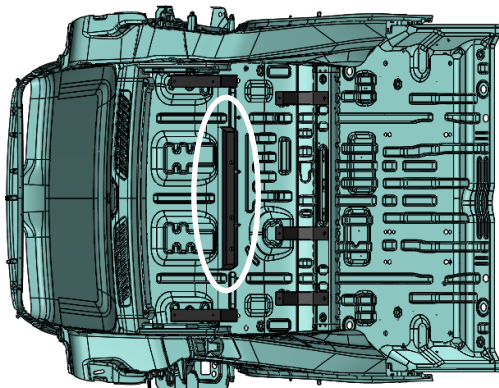
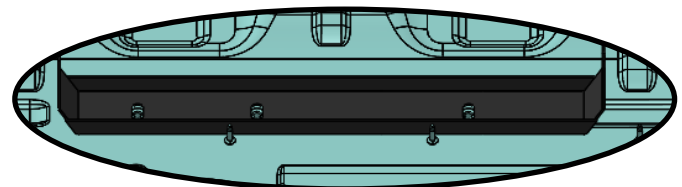


Figure 1.4



Step 4:

Carefully place the assembled Subframe Main Body onto the Front Mounting Feet, the Middle Support Feet and the Center Support Bracket that were previously installed. The curved edge should be facing the rear of the vehicle.

Note: Two people may be required for this step.

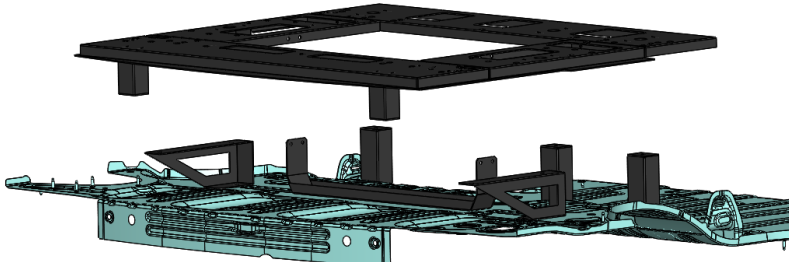


Figure 1.5

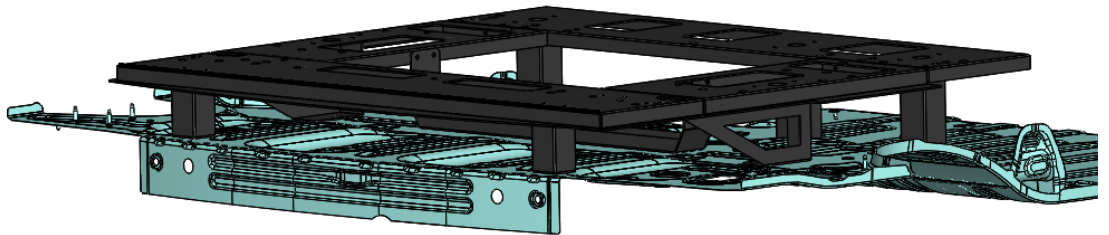


Figure 1.6

Step 4:

Fasten the Subframe Main Body to the Feet and the center bracket using 1/4-20 x 3/4" Hex Bolt (x11), 1/4-20 Flat Washer (x11) , 1/4-20 Lock Washer (x11) in the indicated mounting points in Figure 1.7 and Figure 1.8.

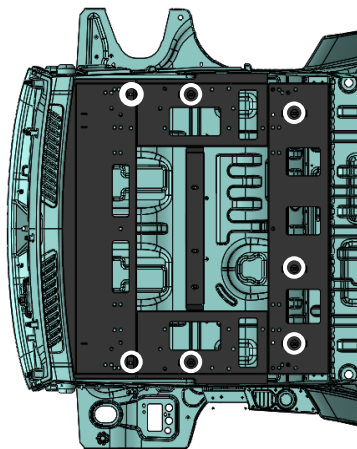


Figure 1.7

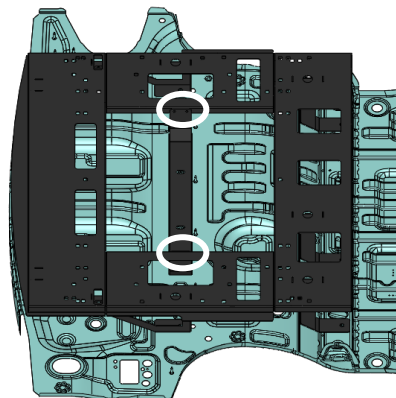


Figure 1.8

Ensure all hardware is tight and secure. Installation is now complete.

WARRANTY

D & R Electronics warrants its new products to be free from defects in material and workmanship, under normal use and service, for a period of one year on parts replacement, and one year on labor.

This warranty applies only to original purchasers acquiring the product directly from D&R Electronics, or its authorized dealers. Warranty will not be recognized without proof of purchase or bill of sale. This warranty is not transferable.

The warranty begins on the date of delivery to the first user/purchaser. This warranty shall not apply to products which must be repaired due to normal wear and tear, negligence, improper installation, abuse, misuse, or which have been

altered or modified at a facility other than D & R Electronics, or its authorized depot center. Units proved to be defective within the warranty period, based on an examination by D&R Electronics, will be replaced or repaired at D & R Electronics' option. This warranty does not cover travel expenses or labor charges for removal or installation. Lamps, flash tubes, batteries or other items considered consumables are not covered under warranty.

This warranty is in lieu of all other express warranties. D&R Electronics makes no other warranties, expressed or implied, than the express warranties contained herein.

PRODUCT RETURN POLICY

In order to provide you with faster service, product returns for repair or replacement, must have a **Return Goods Authorization Number (RGA number)**. Please contact our company to obtain a RGA number before you return the product to D & R ELECTRONICS. Write the RGA number clearly on the package. Be sure you use sufficient packing materials to avoid damage to the product being returned while in transit.

D & R ELECTRONICS assumes no responsibility or liability for expenses incurred for the removal and/or the installation of products requiring service and/or repair. Repairing or replacing product is at the discretion of D & R ELECTRONICS.

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