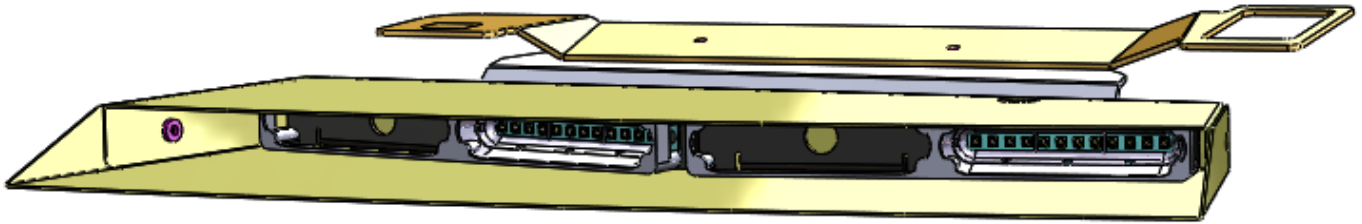


**2020 Ford Utility Visor Light Installation Manual**  
**923-0117A**



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ITEM #	PART #	DESCRIPTION	QTY
1	923-0117A (923-0118A)	2020 Ford Utility Visor Light	1
2	823-0252A (823-0256A)	Mounting Bracket	1
3	823-0271A (823-0272A)	Adjustable Bracket	1
4	P723-0002A	Adjustable Back	1
5	P723-0003A	Extension Piece	2
6	401-0052	10-32 Machine Screw 5/8" Zinc	2
7	403-0010	#10 Lock Washer Zinc	2
8	401-0025	1/4-20 Hex Bolt 1" Zinc	2
9	403-0011	1/4-20 Star Washer Zinc	2
10	403-0007A	10-32 Flat Washer Zinc	2
11	422-0031	10-32 Low Profile Nyloc Nut Zinc	2
12	402-0005	1/4-20 Hex Nut Zinc	2

# INSTALLATION INSTRUCTIONS

(PHOTOS FROM FORD EXPLORER INSTILATION)

-PROCESS IS THE EXACT SAME

## Step 1

### Vehicle Preparation

1. Remove the factory visor clips leaving the mounting points open



## Step 2

### Mounting Preparation

1. Use the factory hardware to install the mounting bracket to the visor mounting points



## Step 3

### Visor Light Preparation

1. Slide the two 1/4-20 Hex nuts into the back of the "Adjustable Back" plastic piece.
2. Place the two small plastic pieces "Extension Piece" into the cut-outs of the "Adjustable Bracket".
3. Place the extension pieces over the ends of the adjustable back and be sure to line up the slots. This is used for consistency, but if you are having fitting problems can be adjusted.
4. Use the two 1/4-20 star washer and bolt to secure everything together. This can be seen in the photos to the right.
5. It is important to tighten these 1/4-20 bolts as the next step will have the visor pressure fit to the glass.



6. This entire bracket system can then be mounted to the visor shrouds using the two 5/8" 10-32 machine screws and lock washers



#### **Step 4**

##### Visor Light Installation

1. Use the 1/4-20 nyloc nut and washer to secure the visor light to the roof mounting bracket. This again has adjustability and can be moved for best fit. This step will leave the visor with a tight fit to ensure the pressure keeps the visor sealed against the glass.



#### **Step 5**

##### Wire Routing

1. The wires leading out of the visor run into the headliner to keep them from being visible.



#### **Step 6**

##### Mounting Preparation

1. The visor light should fit securely to the glass with no light leaks. If something is not fitting properly there are many forms of adjustments that can be made to ensure there is a proper fit. These adjustments are found in the adjustable back and the mounting bracket. As stated earlier a pressure fit will make the visor light nice and secure.



## WARRANTY

D & R Electronics warrants its new products to be free from defects in material and workmanship, under normal use and service, for a period of one year on parts replacement, and one year on labor.

This warranty applies only to original purchasers acquiring the product directly from D&R Electronics, or its authorized dealers. Warranty will not be recognized without proof of purchase or bill of sale. This warranty is not transferable.

The warranty begins on the date of delivery to the first user/purchaser. This warranty shall not apply to products which must be repaired due to normal wear and tear, negligence, improper installation, abuse, misuse, or which

have been altered or modified at a facility other than D & R Electronics, or its authorized depot center. Units proved to be defective within the warranty period, based on an examination by D&R Electronics, will be replaced or repaired at D & R Electronics' option. This warranty does not cover travel expenses or labor charges for removal or installation.

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