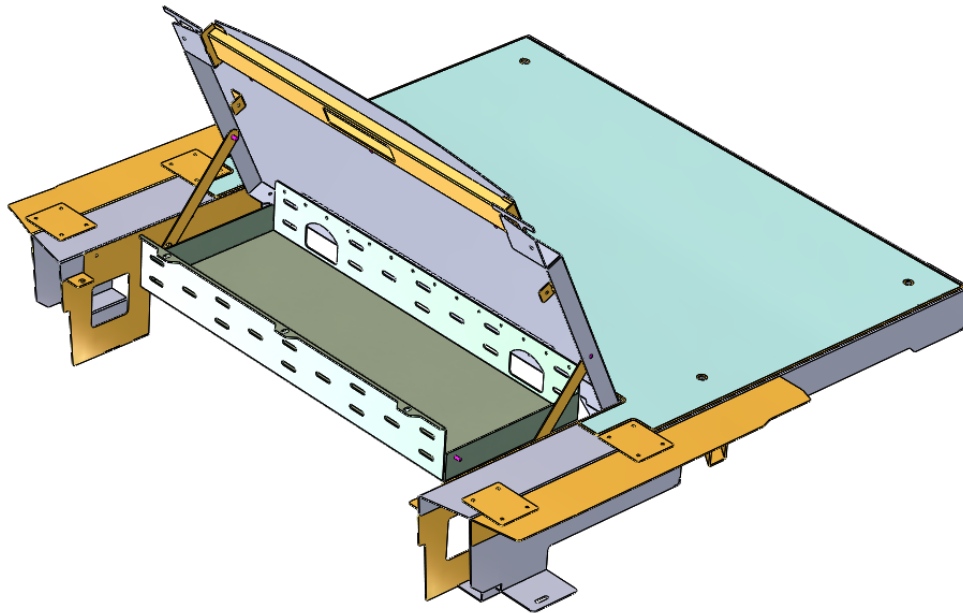


2020 Utility Rear Subframe (With Tire Access) 933-0138A Installation Manual



Content	Page
Hardware List	2
Assembly Overview	3-5
Installation Instructions	6-11

Hardware List

Part Number	Description	Qty
401-0013	10-32 X 3/4" Machine Screw Zinc	8
403-0010	#10 Lock Washer Zinc	8
403-0007A	#10 Flat Washer Zinc	8
401-0025	1/4-20 X 1" Bolt Zinc	4
403-0004	1/4" Lock Washer Zinc	6
403-0005	1/4" Flat Washer Zinc	6
407-0015A	3/8 Cage Nut	6
401-0042	3/8-16 X 1" Bolt Zinc	6
403-0008	3/8" Flat Washer Zinc	6
403-0013	3/8" Lock Washer Zinc	6
	M6 X 1" Machine Bolt	2

Component List

Item Number	Part Number	Description	Qty
A	833-1626A	Driver Side Skirt	1
B	833-1627A	Passenger Side Skirt	1
C	833-1432A	Pipe Clamp Bracket	2
D	933-0138A	Rear Subframe	1

Front View

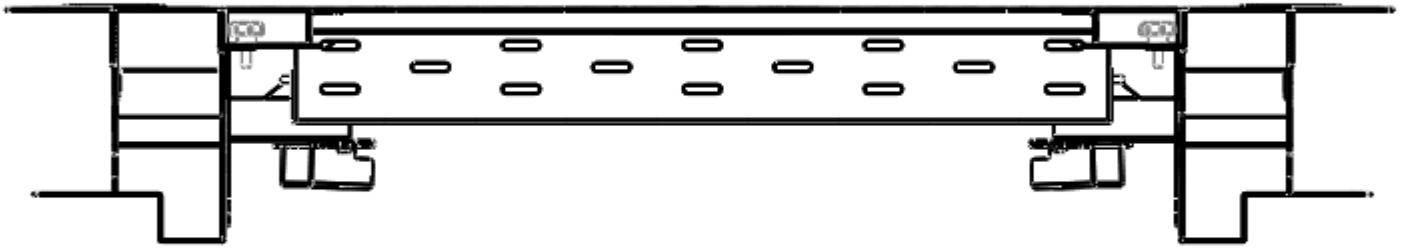


Figure 1.0

Rear View

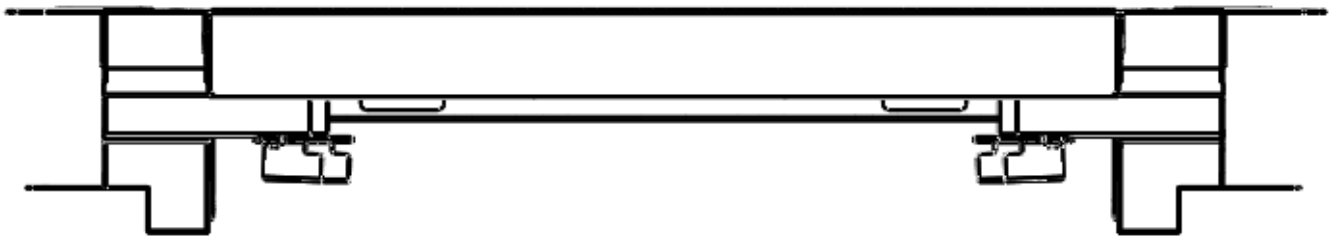


Figure 1.1

Side View

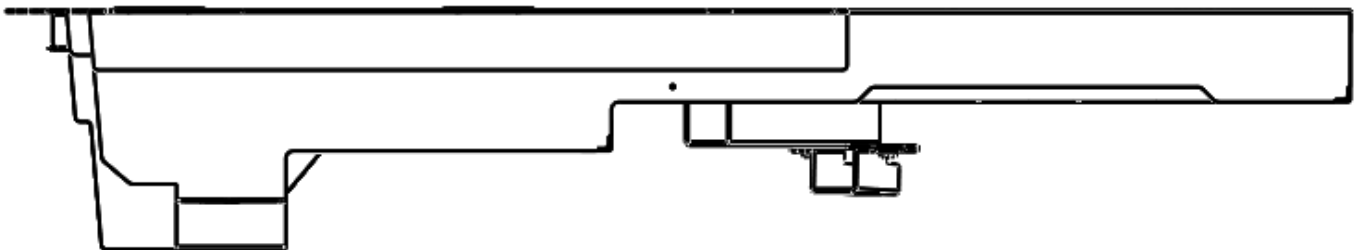


Figure 1.2

Top View

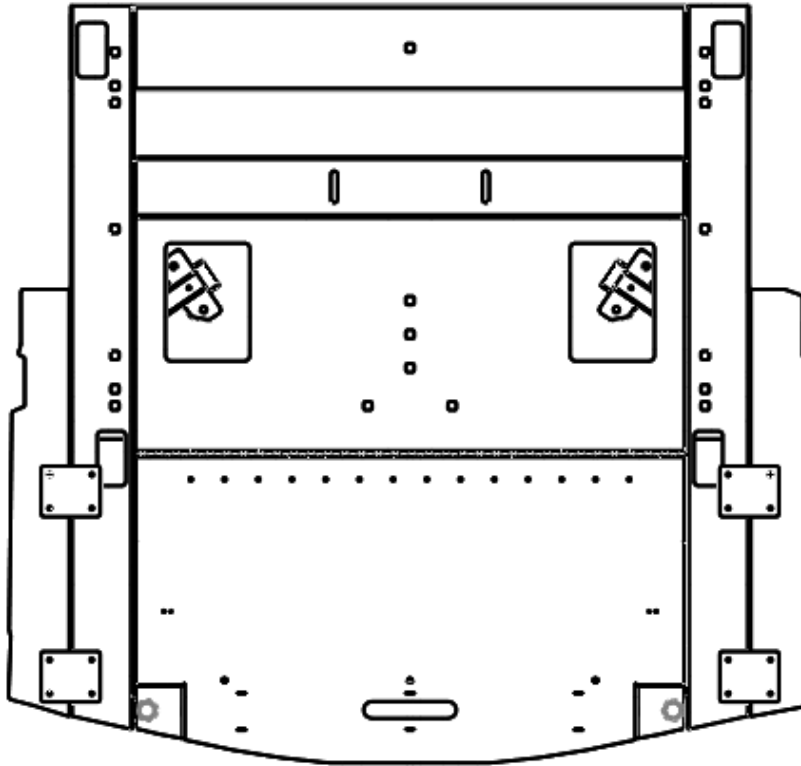


Figure 1.3

Bottom View

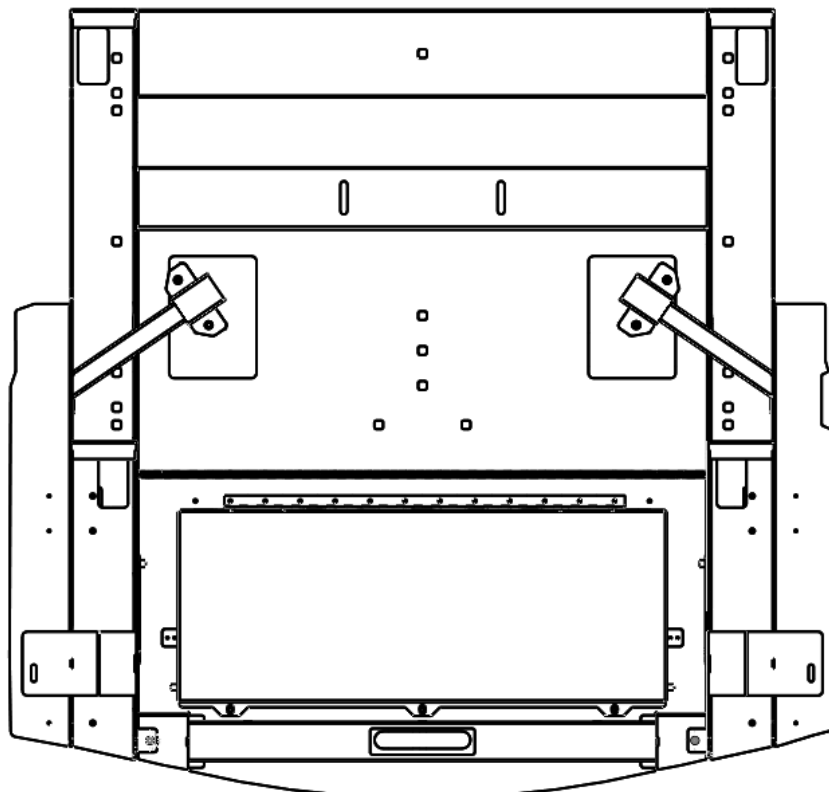


Figure 1.4

Subframe with Cover Plate

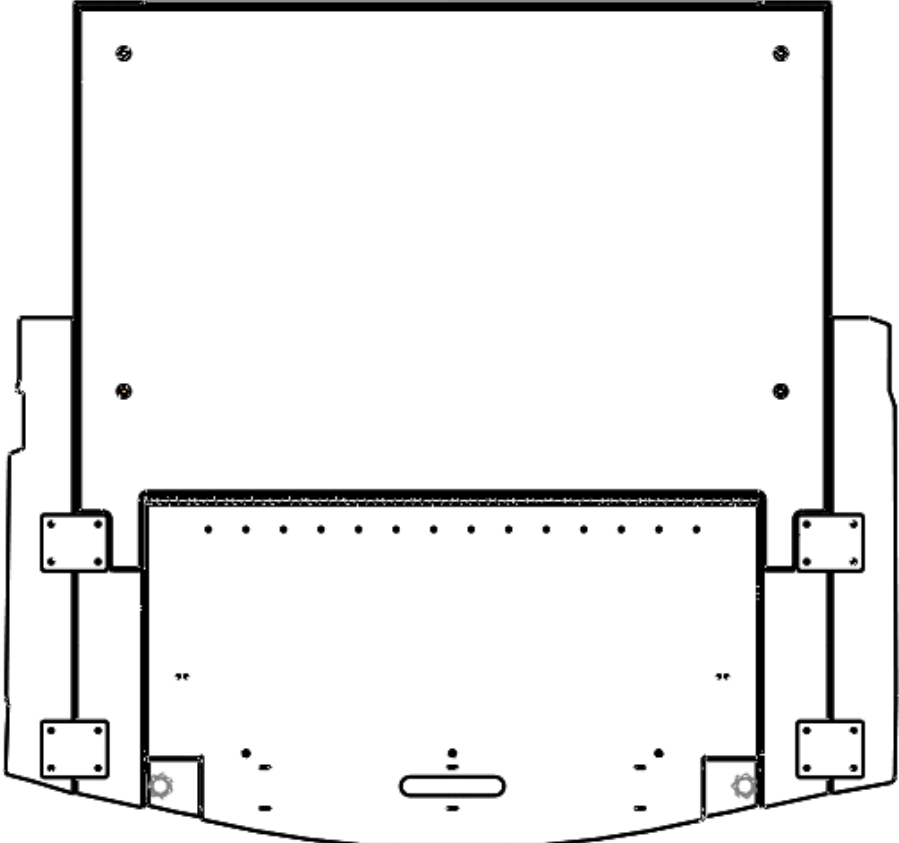


Figure 1.5

Open Position

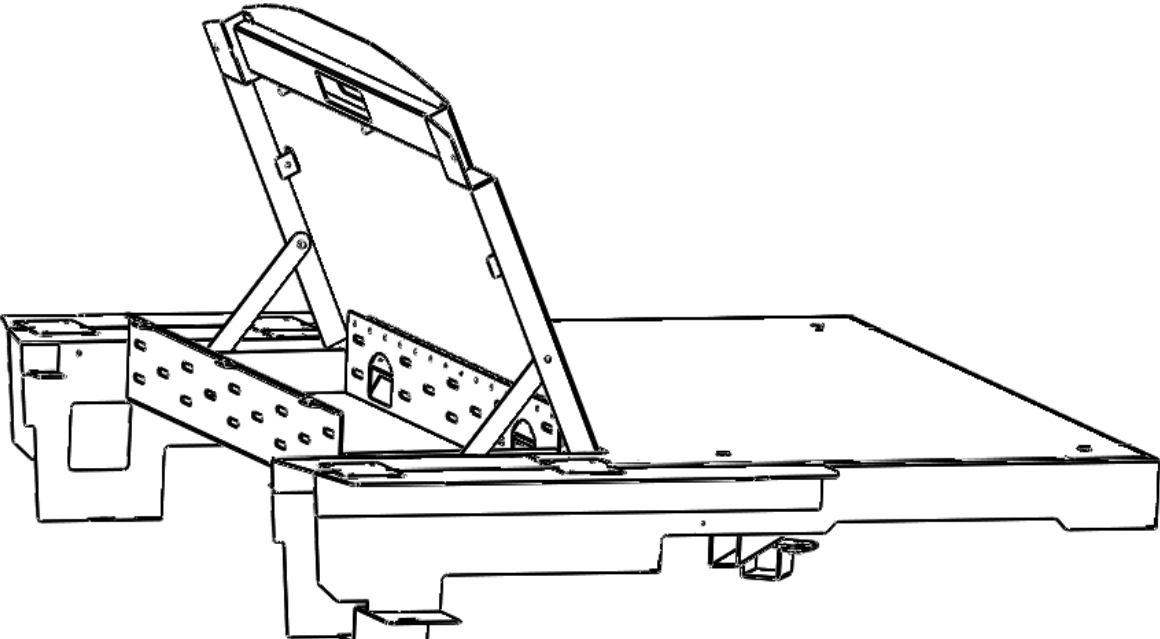


Figure 1.6

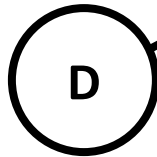
Installation Instructions:

Step 1

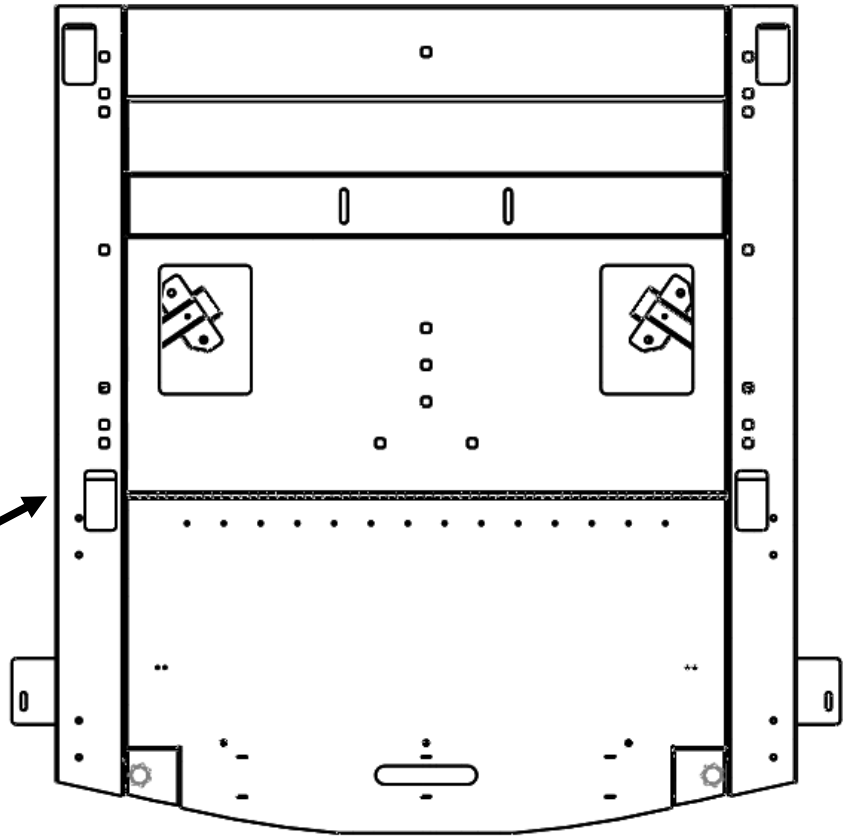
Lay cabinet onto sub frame. Determine the necessary holes for the mounting. Insert cage nuts before continuing to step 2. Cannot install cage nuts later.

Step 2

Remove the #10 factory from along the side trim along with all the factory foam.



Front of vehicle

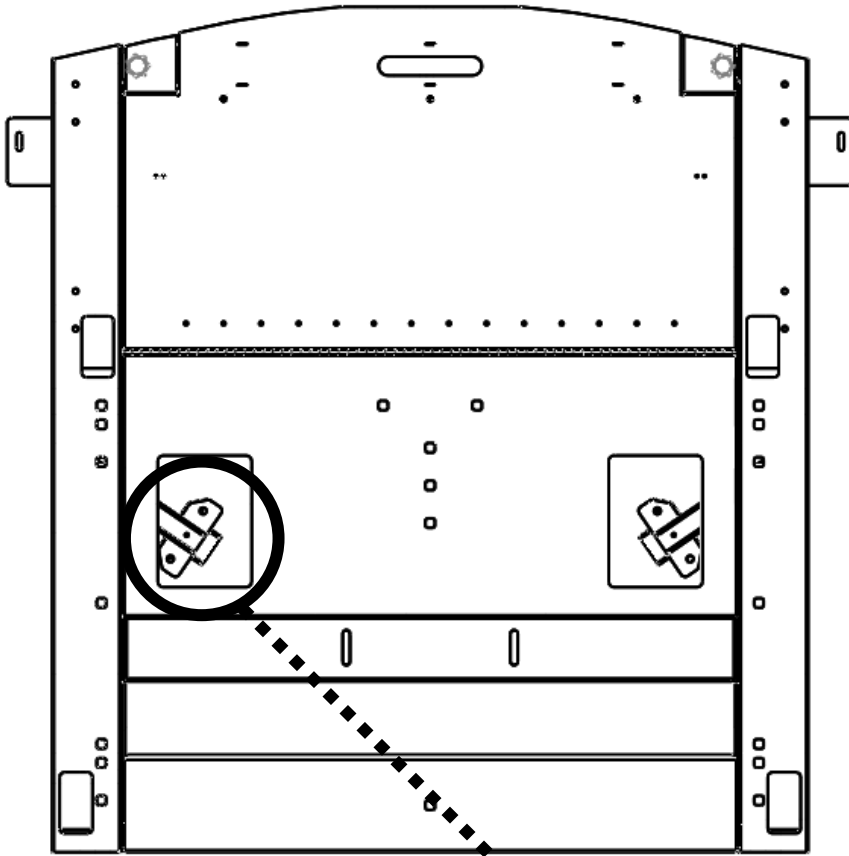


Rear of vehicle



Step 3

Install the 933-0138A liftable subframe into the trunk of vehicle.

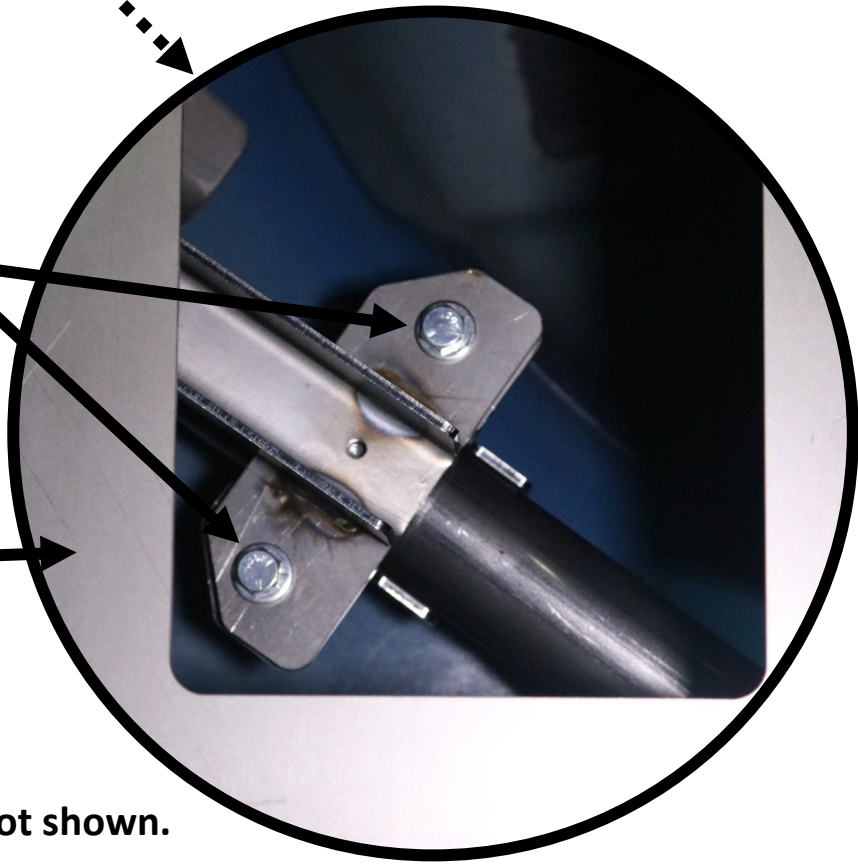


Step 4

Place the pipe clamp bracket under the X-bar utilizing the supplied bolts and washers attach the pipe clamp bracket to the pipe support plate.

- 1/4" Flat Washer X2
- 1/4" Lock Washer X2
- 1/4-20 X 1" Hex bolt X2

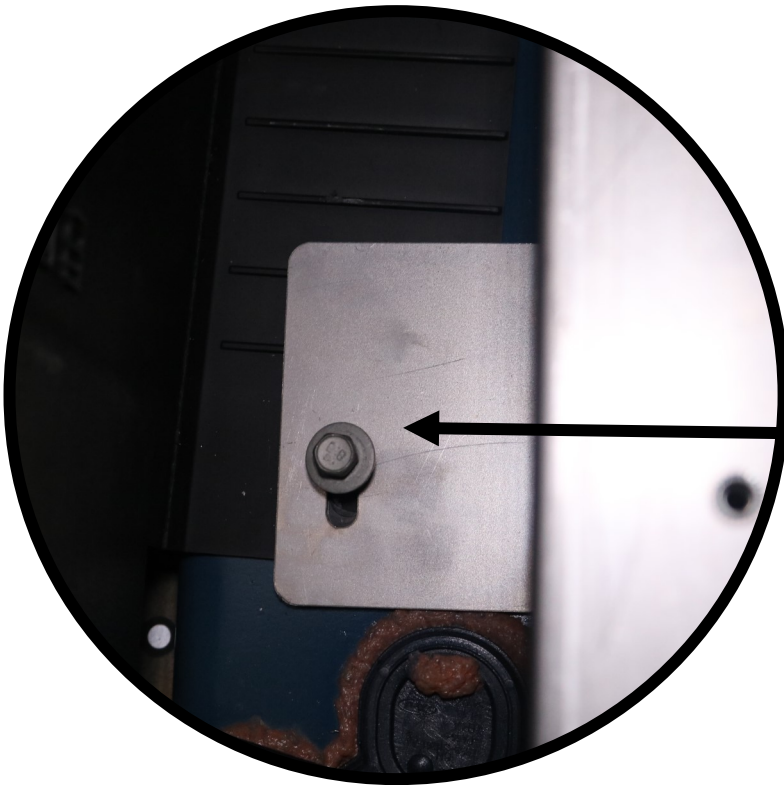
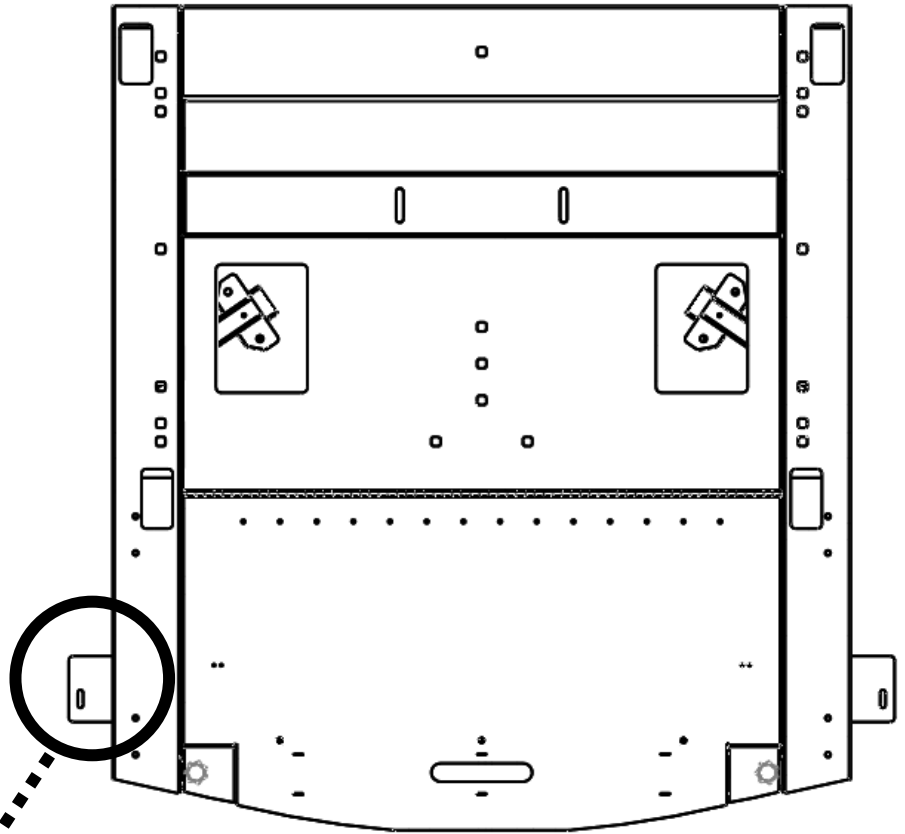
C



Repeat for the opposite side, not shown.

Step 5

Attach the rear mount leg to the frame of the vehicle using the #10 factory previously removed in Step 1.

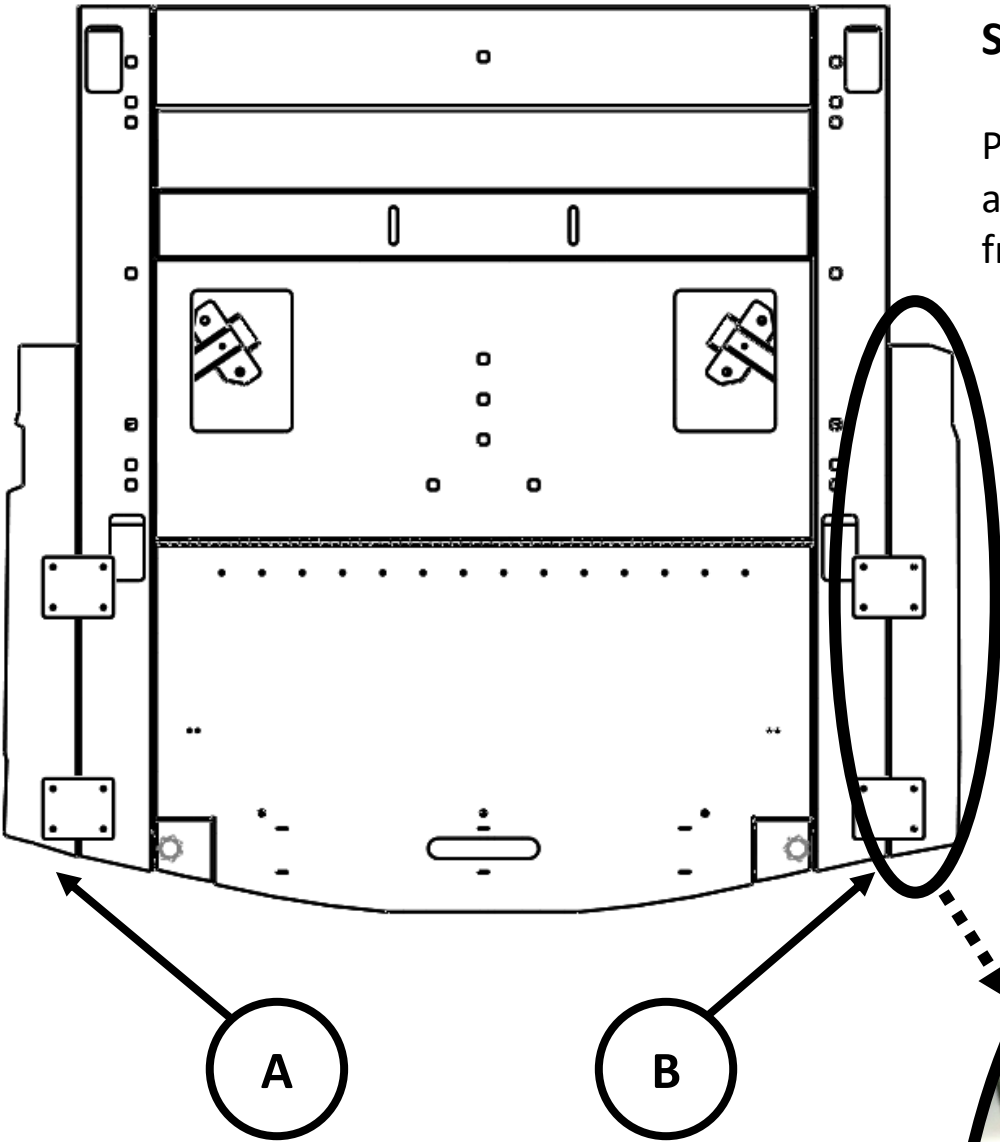


M6 x 1" Bolt
Flat Washer
Lock Washer

Repeat for the opposite side, not shown.

Step 6

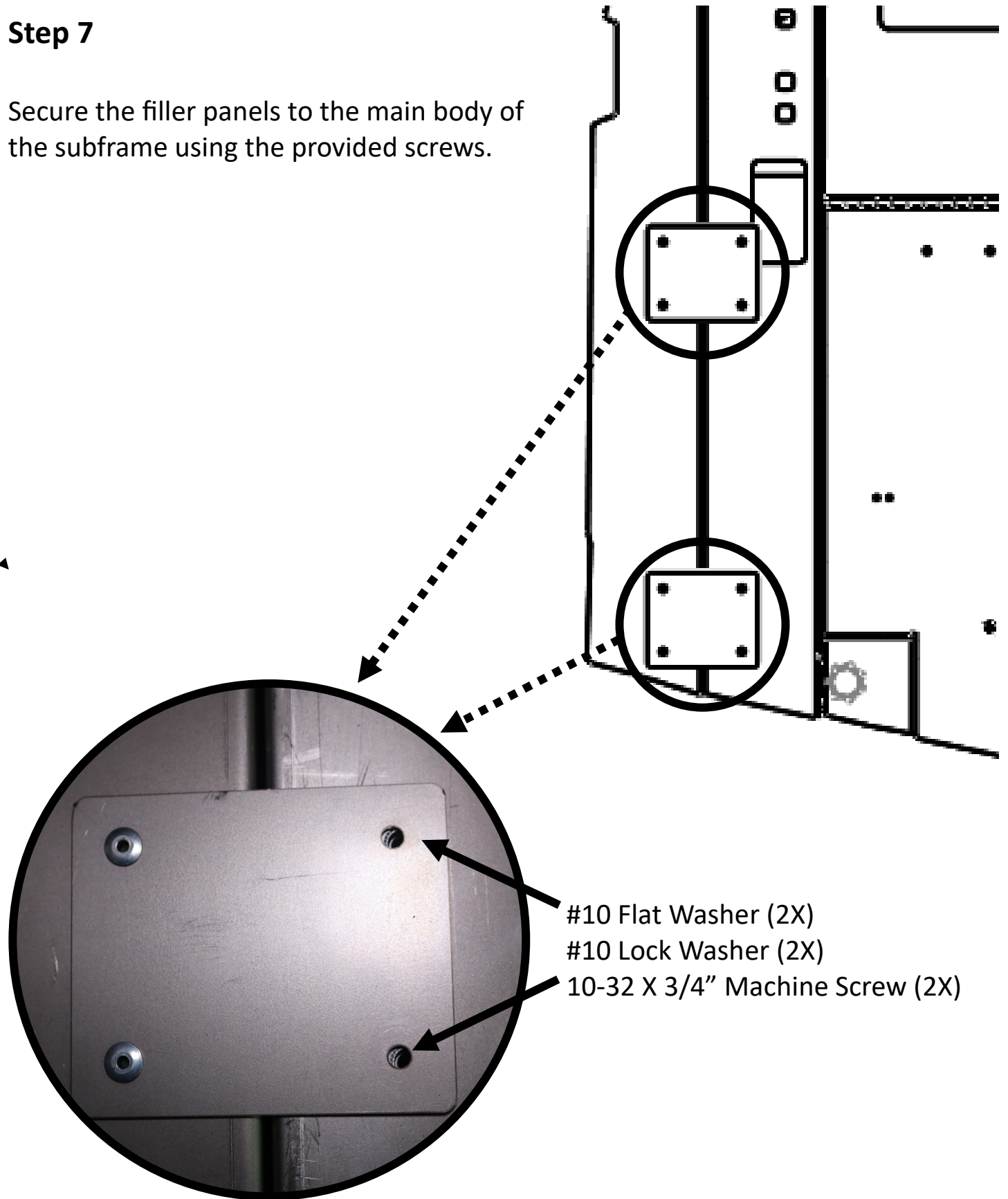
Place the filler panels along sides of the sub-frame.



Repeat for the opposite side, not shown.

Step 7

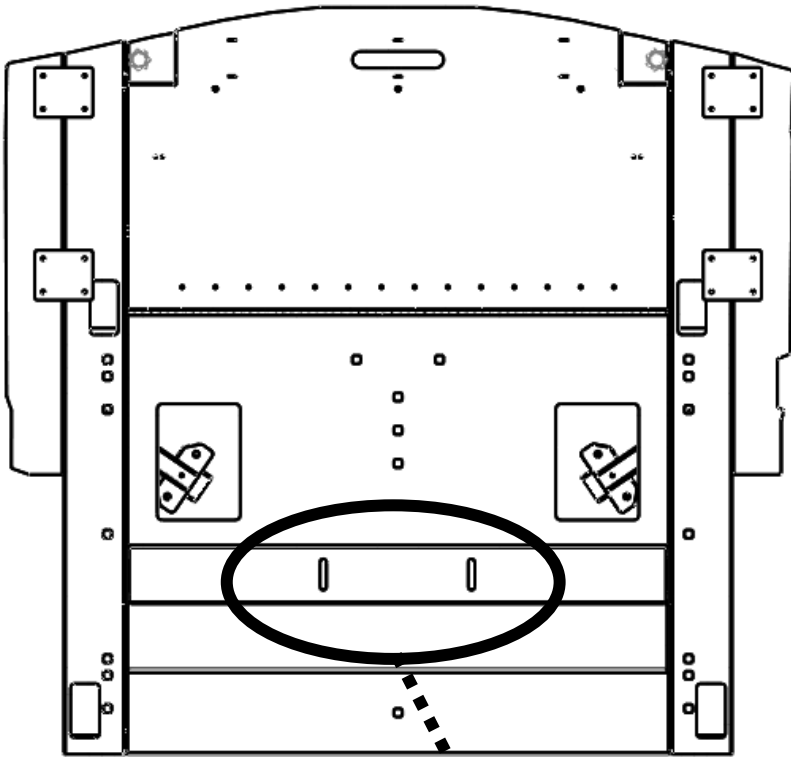
Secure the filler panels to the main body of the subframe using the provided screws.



Repeat for the opposite side, not shown.

Step 8

Secure sub frame in place
factory rear cover torx
bolts.



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The warranty begins on the date of delivery to the first user/purchaser. This warranty shall not apply to products which must be repaired due to normal wear and tear, negligence, improper installation, abuse, misuse, or which have been

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